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CONNECT

2023 AUSTIN





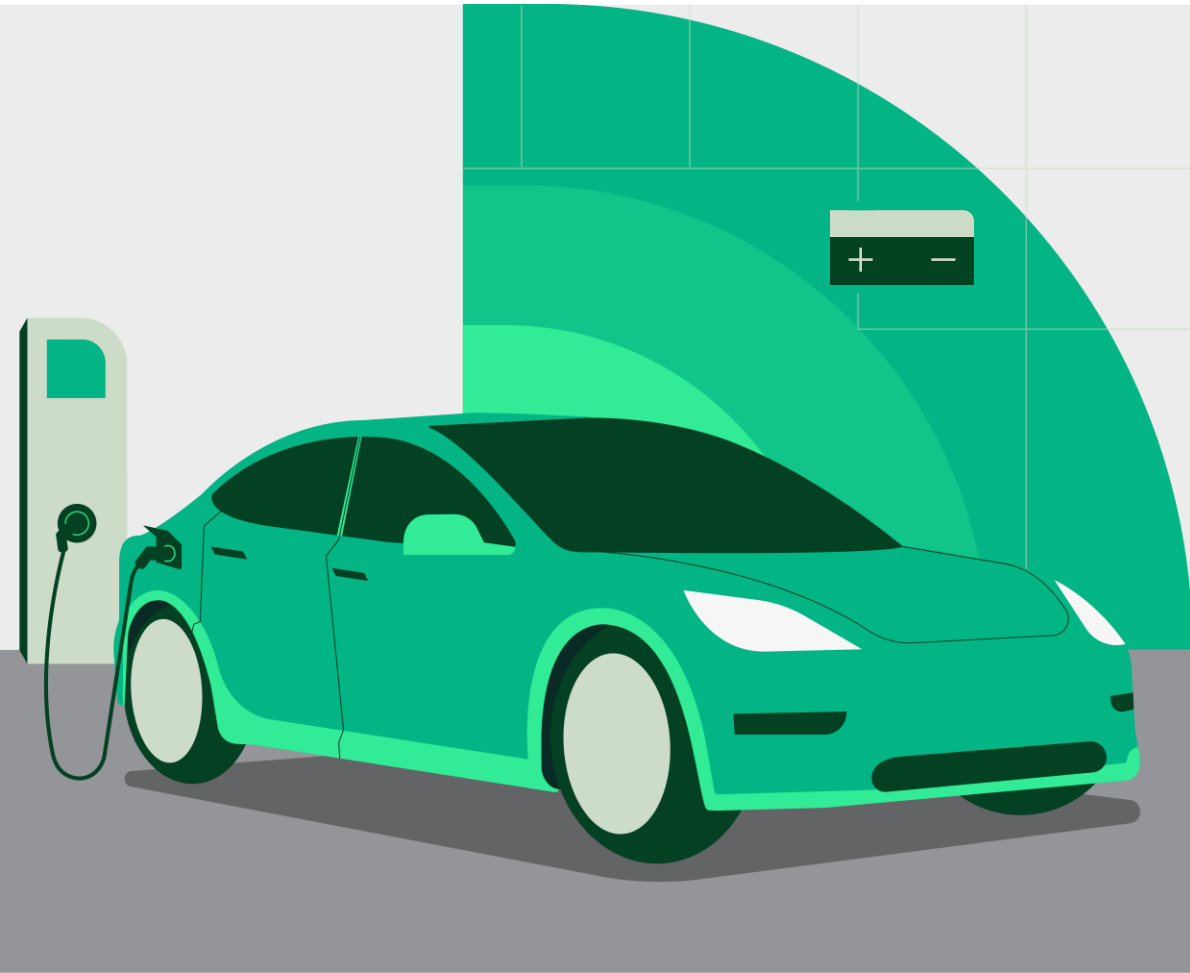
Modern Battery Lab

Future Proof Battery Testing Through
a Software-Defined Approach

Elijah Kerry

Chief Offering Manager, EV Energy Storage

Plan for Today



Software-Defined Battery Lab

- Market Disruptions
- Solution Overview
- Hardware Roadmap
- Software Roadmap

The Pace of Change Is Faster than Ever

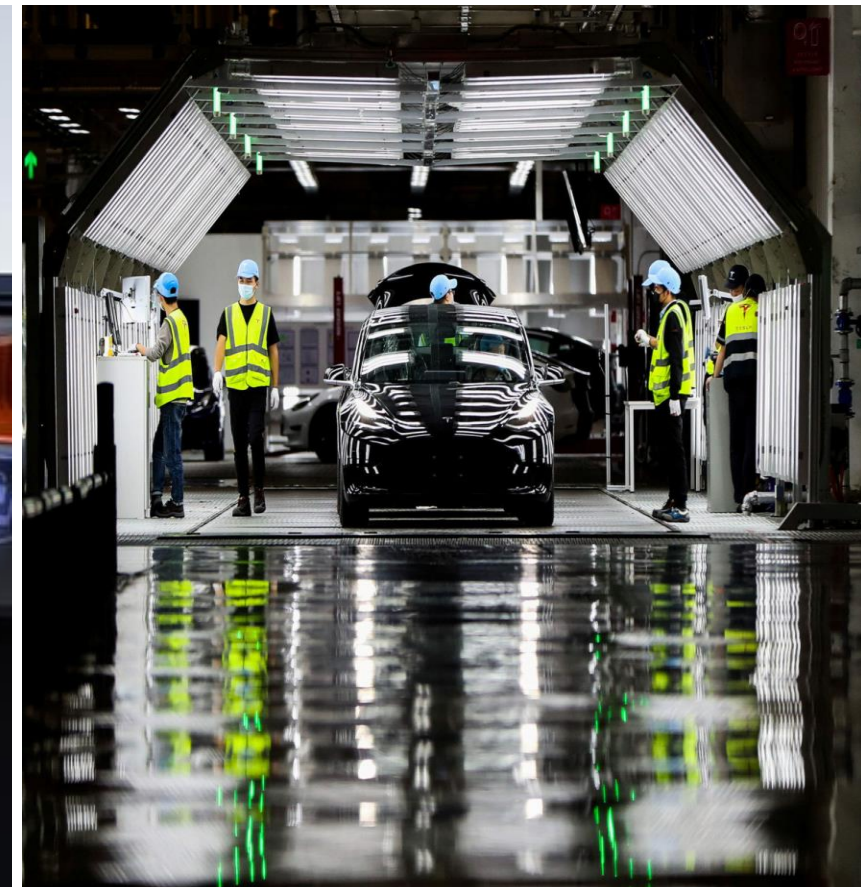
Organizations Must Rethink Product Innovation or Risk Falling Behind



**DRIVING TRAFFIC FATALITIES
AND CARBON FOOTPRINT
TOWARD ZERO**



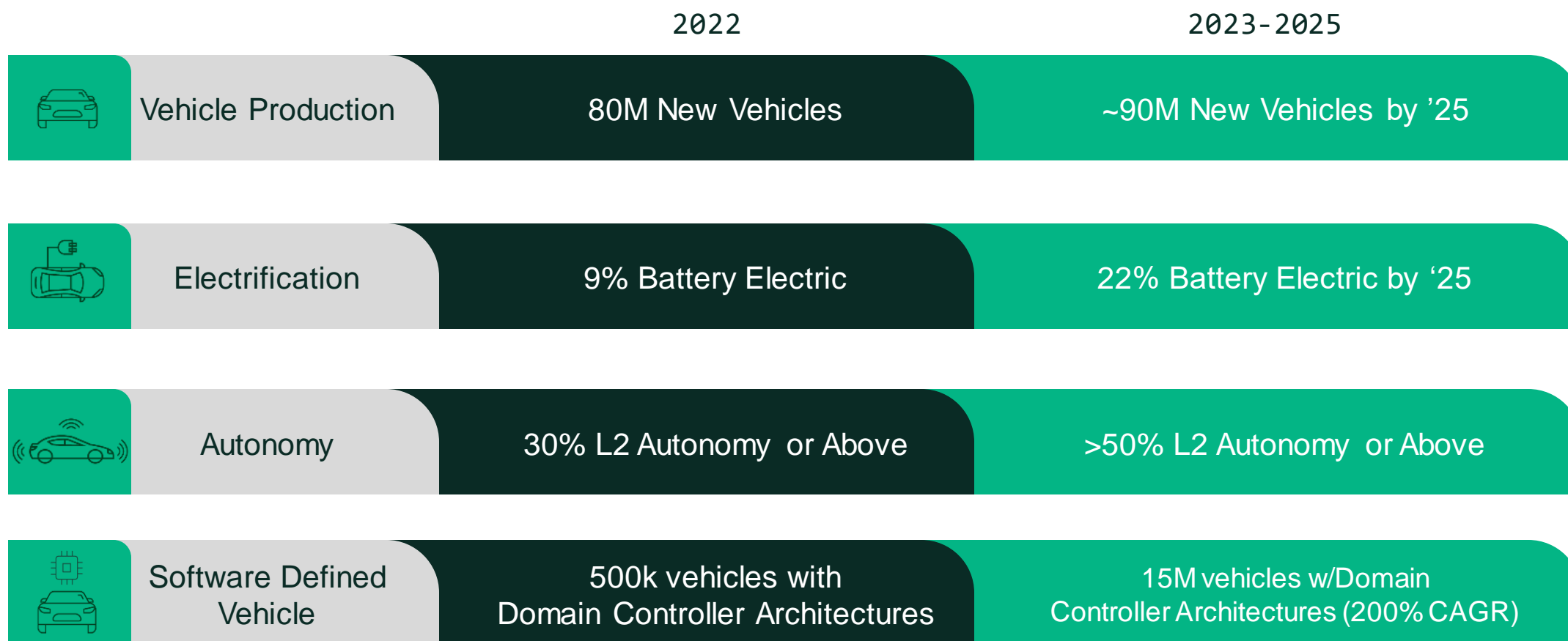
**SHIFTING PORTFOLIOS TO
SOFTWARE-DEFINED BEVs**



**EVOLVING SUPPLY CHAINS
AND COMMERCIALIZATION
MODELS**

The Road to the Future is Paved with Software

Acceleration of EV and ADAS Roadmaps will Require New Tools and Process to Meet Demand



Overcome Battery Test Challenges



Accelerate Time to Market



Improve Battery Performance



Reduce Total Cost of Test



Temperature Dependency



Long Test Times



Constant Changes



High Power Hazard

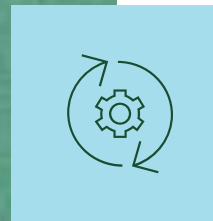
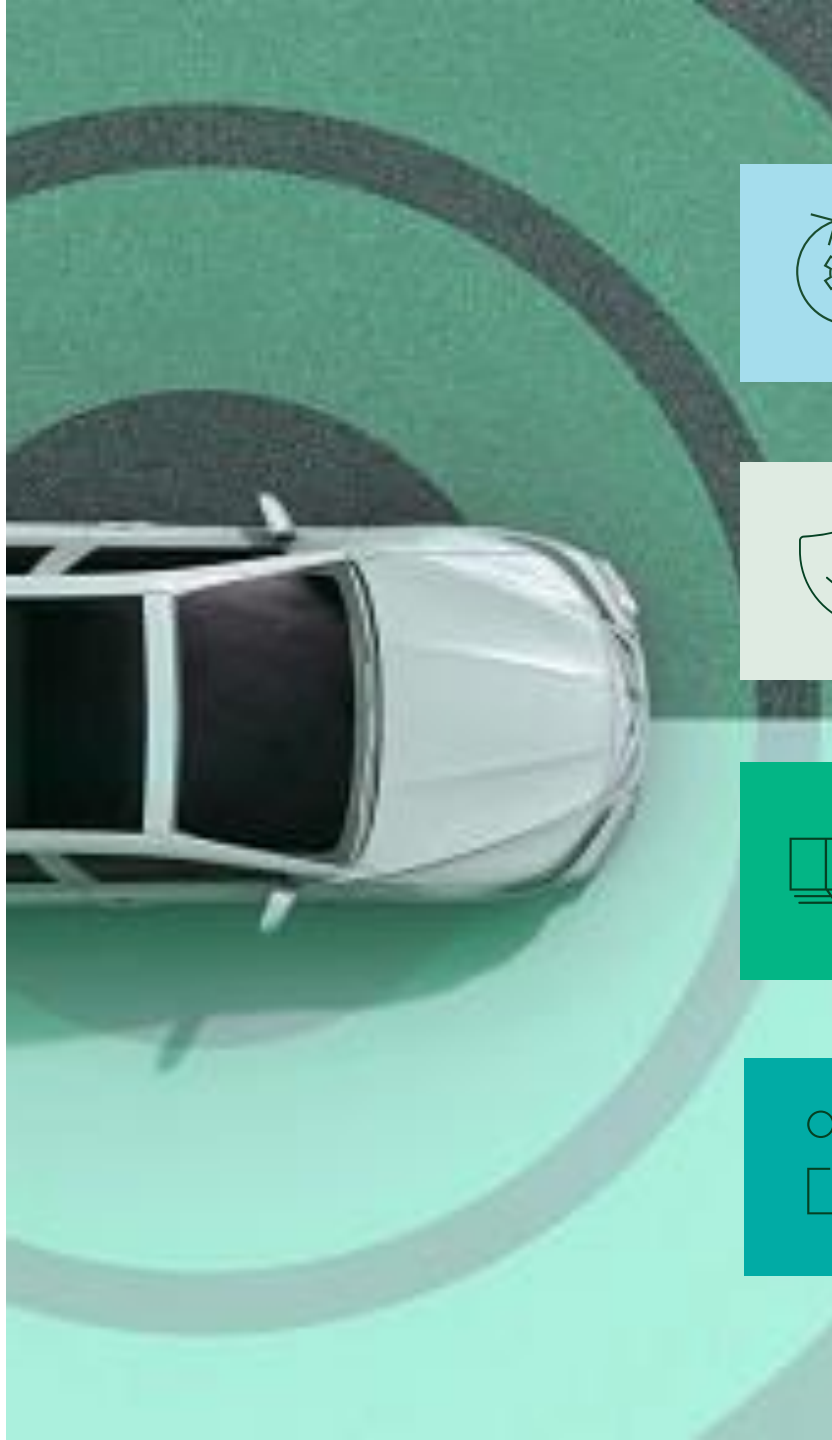


Expensive



Aggressive Program Schedule

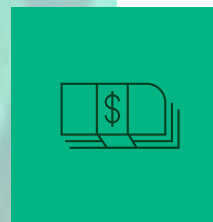
At NI, we're revolutionizing how enterprises use test systems and insights to drive product and business performance.



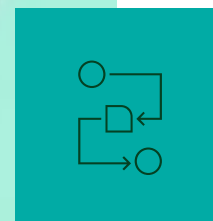
Reduce time to market by accelerating product development



Deliver customer satisfaction by improving functionality and reliability



Improve the bottom line by reducing operational cost



Prepare for the future by adapting to evolving test needs

An Open, Software-Defined Approach to Transform the Validation Lab

OPEN AND FLEXIBLE SOLUTION STACK

Global Distributed Lab, Connected Lab
Product Performance

Multi-Test Bench, Connected
Lab Product Performance

Multi-Test Bench
Facility Management

Single Validation Workbench
Customizable Test

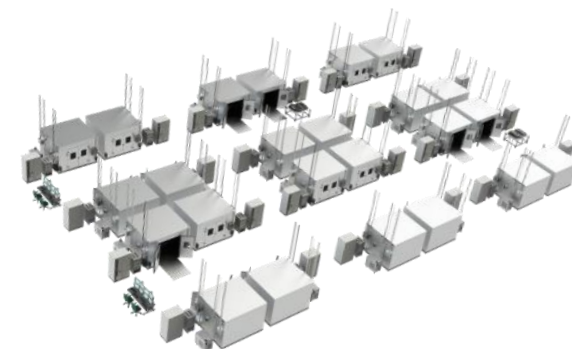


SOFTWARE



DATA

Global Validation Labs

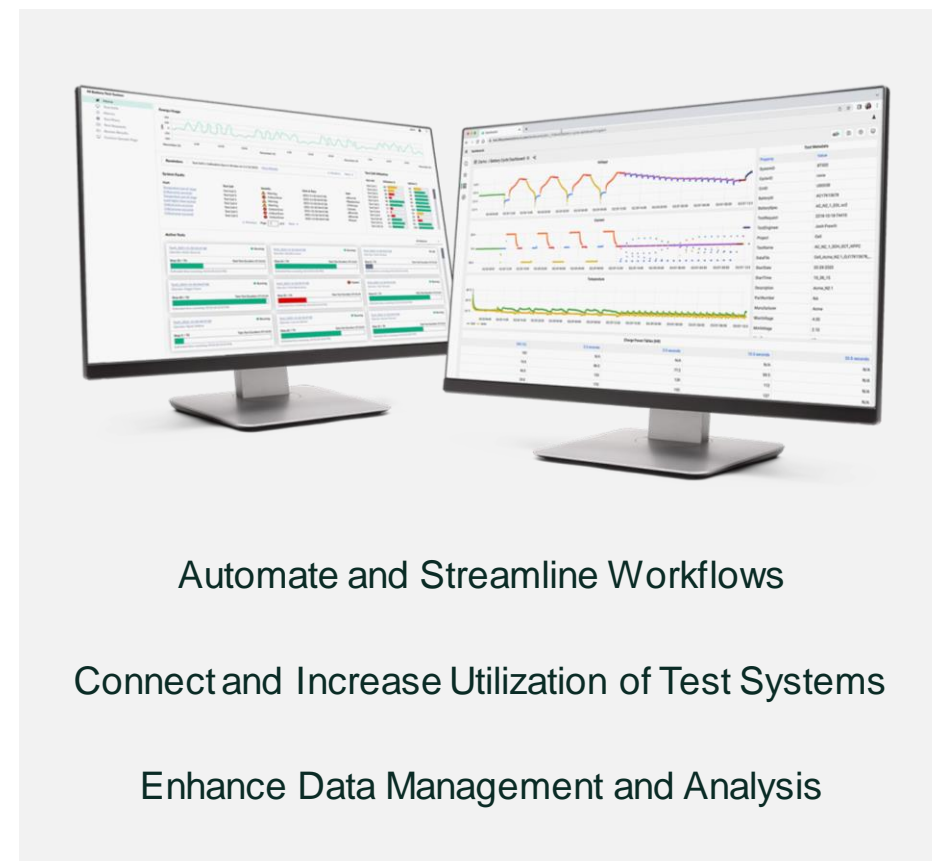
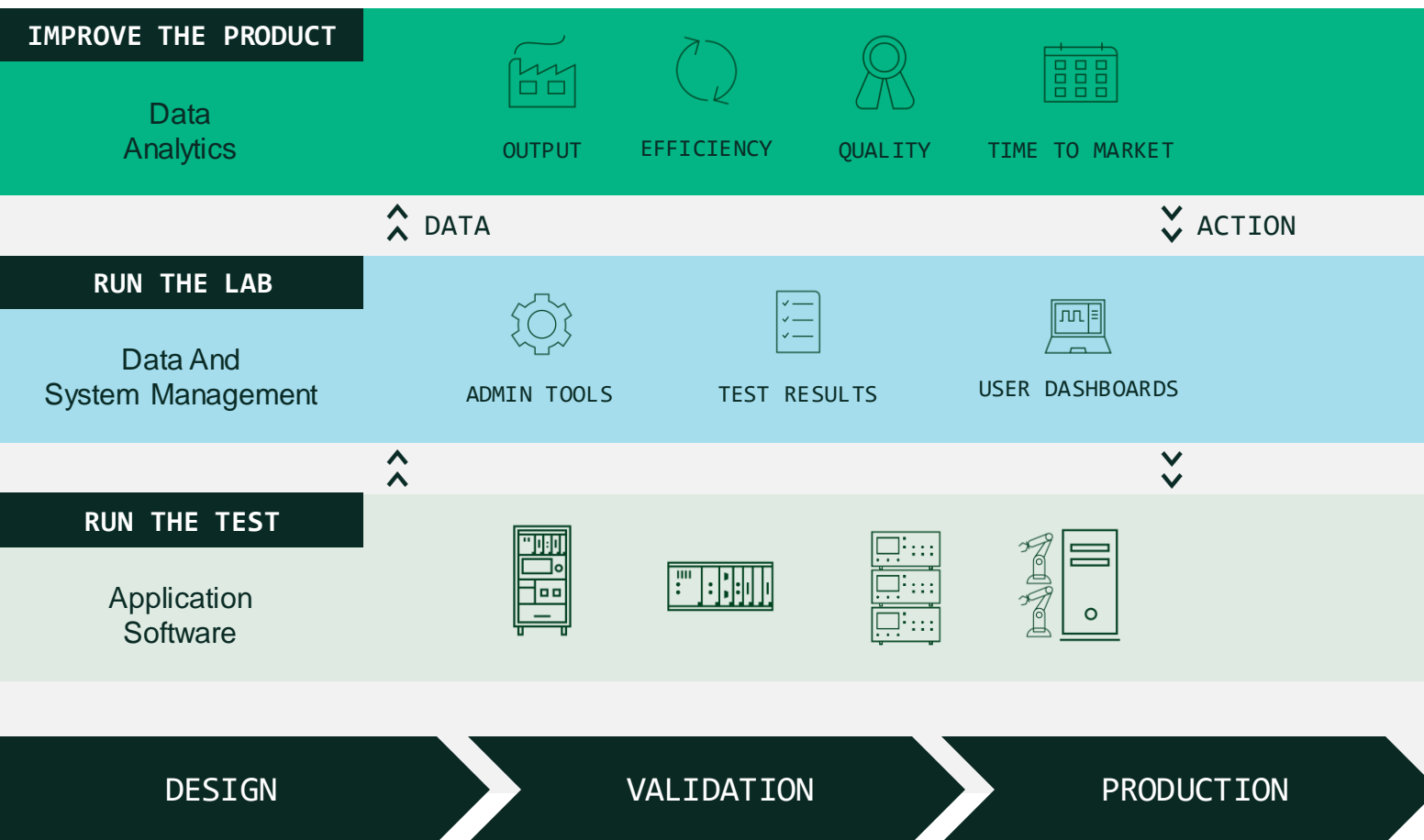


SCALABILITY
WITH SOFTWARE-DEFINED
BATTERY LAB



Battery Validation Workbench

The Software-Defined Battery Lab



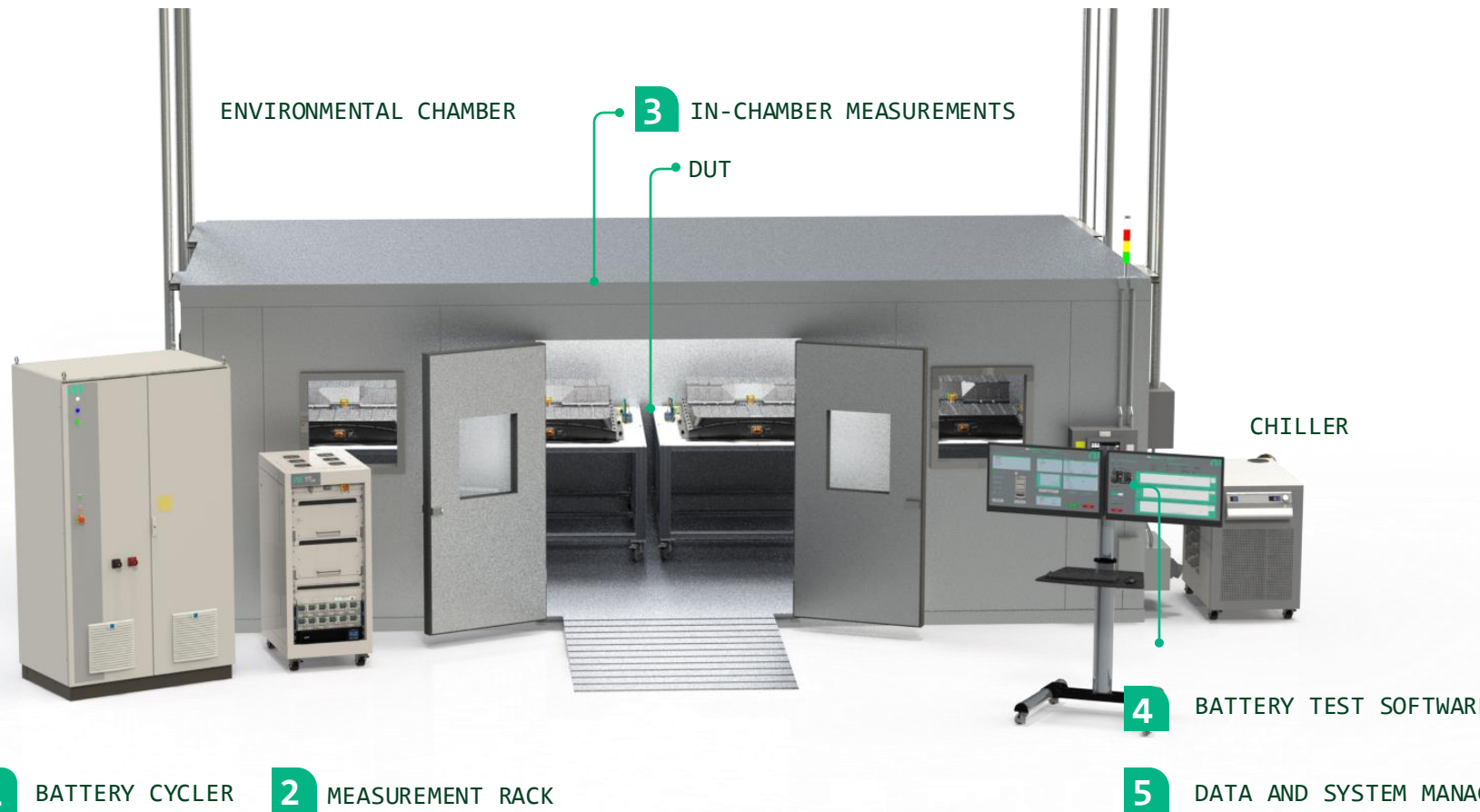
Automate and Streamline Workflows

Connect and Increase Utilization of Test Systems

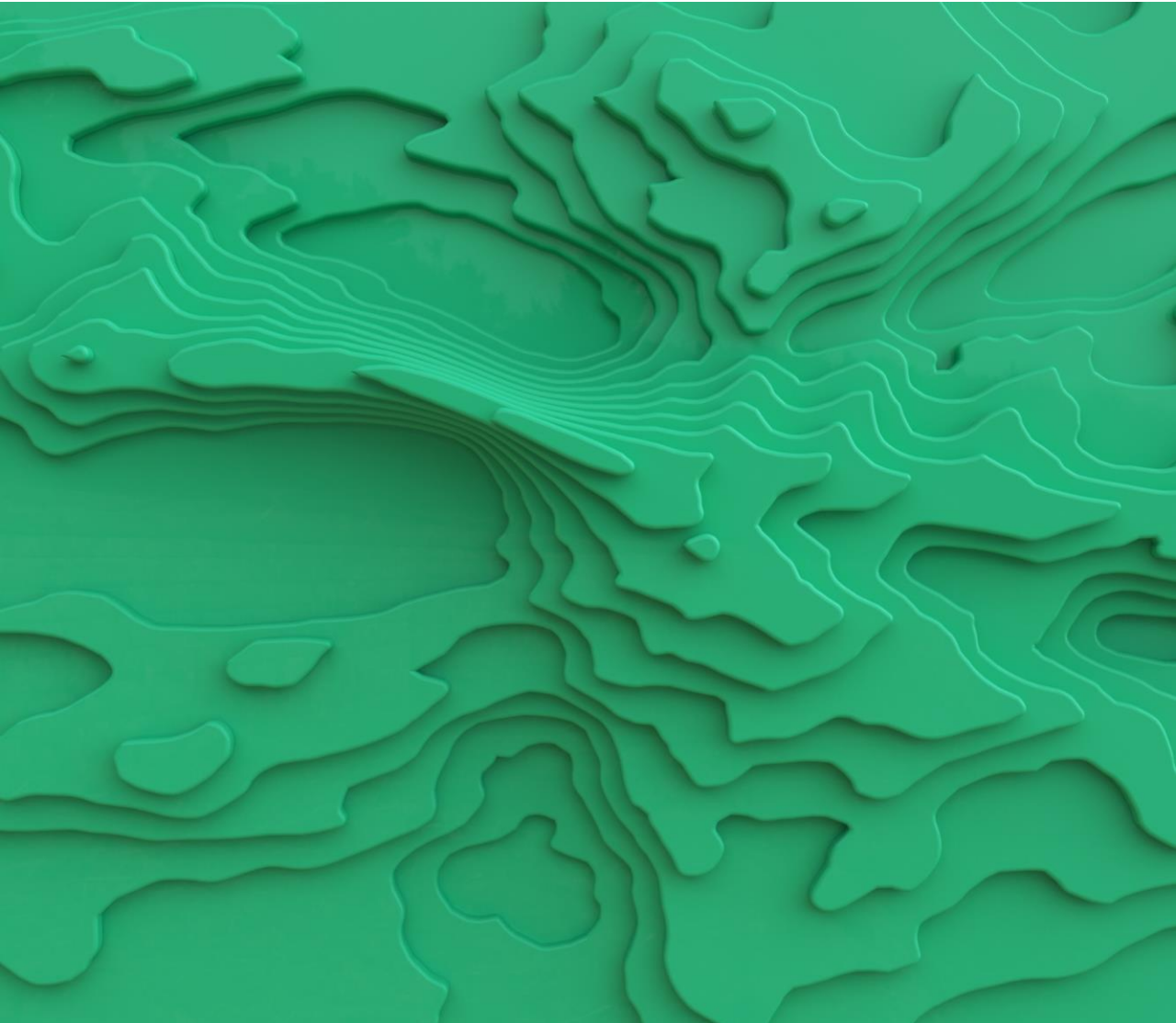
Enhance Data Management and Analysis



Battery Test System (BTS) powered by PAtools



- 1 Modular, flexible and scalable battery cycler portfolio
- 2 Expandable measurement rack with real-time controller
- 3 Rugged in-chamber measurements
- 4 Open, out-of-the-box or custom battery test software
- 5 Customized data dashboards for facility management



Hardware

Battery Cycler Integration in the NI Software Workflow

Seamless integration with NI cyclers, openness for third-party cyclers

Configuration-based interface for most existing Cyclers (CAN/Ethernet)

Interface with non-standard Cyclers through custom software plug-in

Increased development efficiency by standardizing software UI for customer battery cycler collection



HPS-17000



NHR-9300



NHR-4800



NHR-9200



ERS-BIC



NI Battery Cycler Portfolio – Highlights Pack Level

Product	Feature Highlight	Dynamic Response	Technology	Cooling	Granularity	Cost/Watt	Footprint/Weight
ERS-BIC	Overload capability with fast recovery	Fast (ms)	IGBT	Water	Medium	● ○ ○	Large
NHR-9300	Mobility and power flexibility	Fast (ms)	SiC	Air	High	● ◐ ○	Small
HPS-17000	High frequency test signal production, High Serviceability	Very Fast (sub-ms)	SiC	Air	High	● ● ○	Medium

ERS-BIC



NHR-9300



NI HPS-17000



Increased Precision Power Measurement Capability

Network based high accuracy voltage, current and power measurement with warranted specifications for battery cyclers.



Key features

Up to 2000A Current Input (depending on current transducer)

0.05% Guaranteed Accuracy on Voltage and Current Typical

1.25MSPS Sample Rate

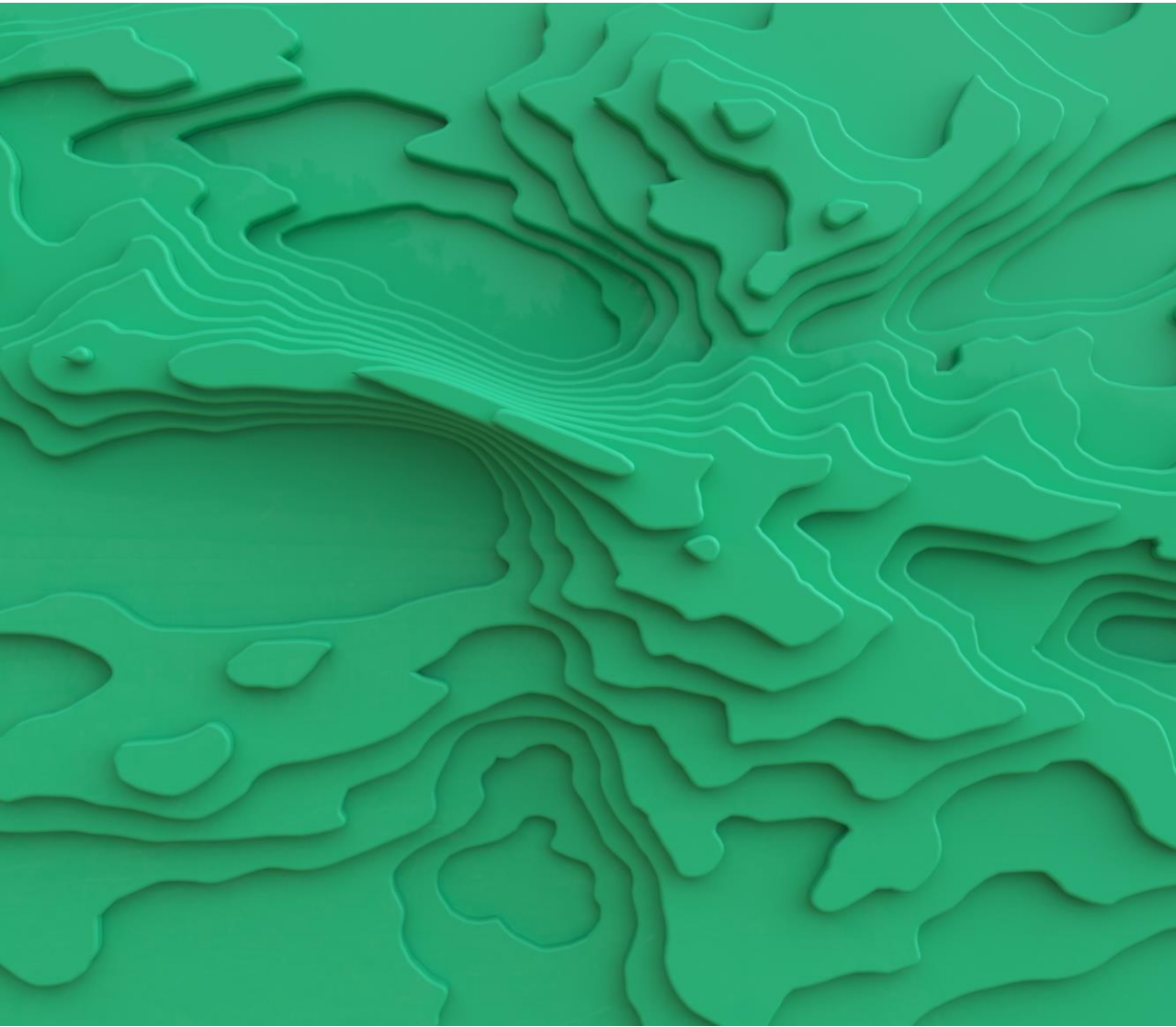
Continuous background calibration

Gain, offset, signal path interleaving

Thermally stabilized measurements

DSUB Interface to active Fluxgate current transducers

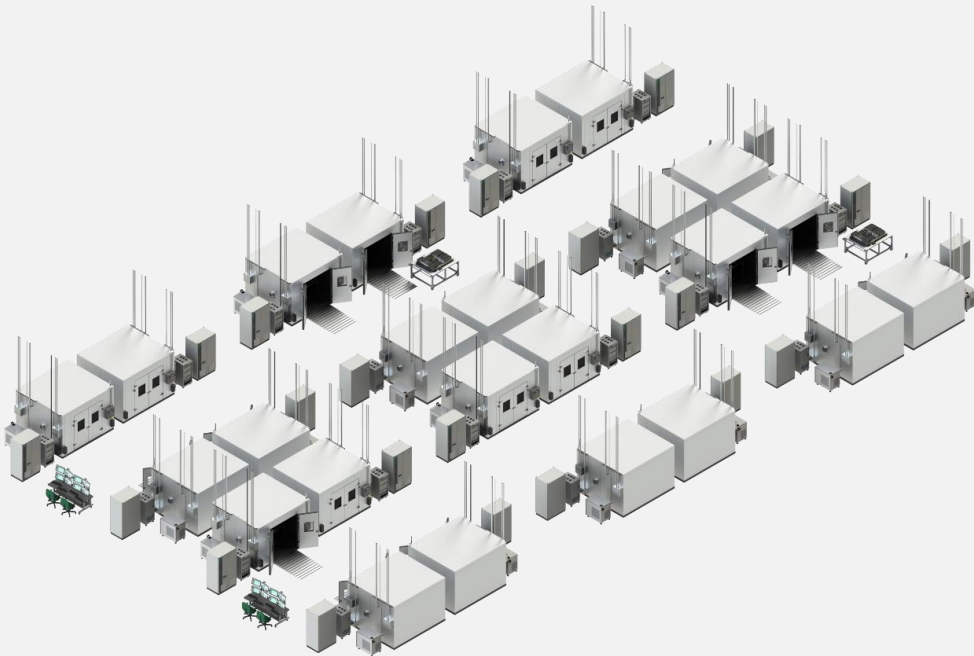
+/-10V Input, +/- 2A



Software

Serving Large Labs Requires a Software-Centric Approach

“We provide world-class measurements and power electronics, combined with the tools and capabilities that are critical to ensure a safe and efficient lab at scale.”



Customer Needs at Scale

Operational Efficiency

1. Test Planning and Allocation
2. Asset Tracking and Allocation
3. Service and Maintenance
4. Remote Monitoring
5. Cross-functional Communication

Power

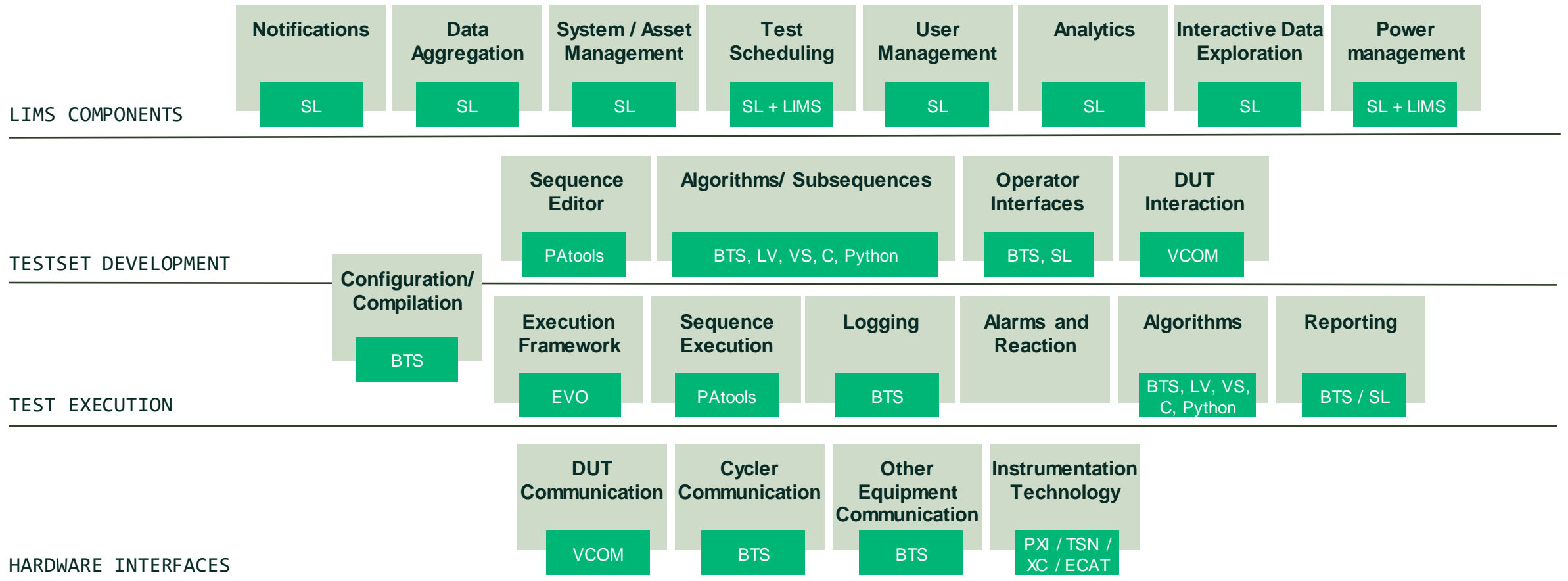
1. Sub-division of Power
2. On-site Energy Storage
3. Regeneration
4. Load Balancing

Facilities

1. Floor Loading
2. Fire Resistance and Mitigation
3. Ventilation
4. Storage
5. Roof Infrastructure
6. Labor Requirements

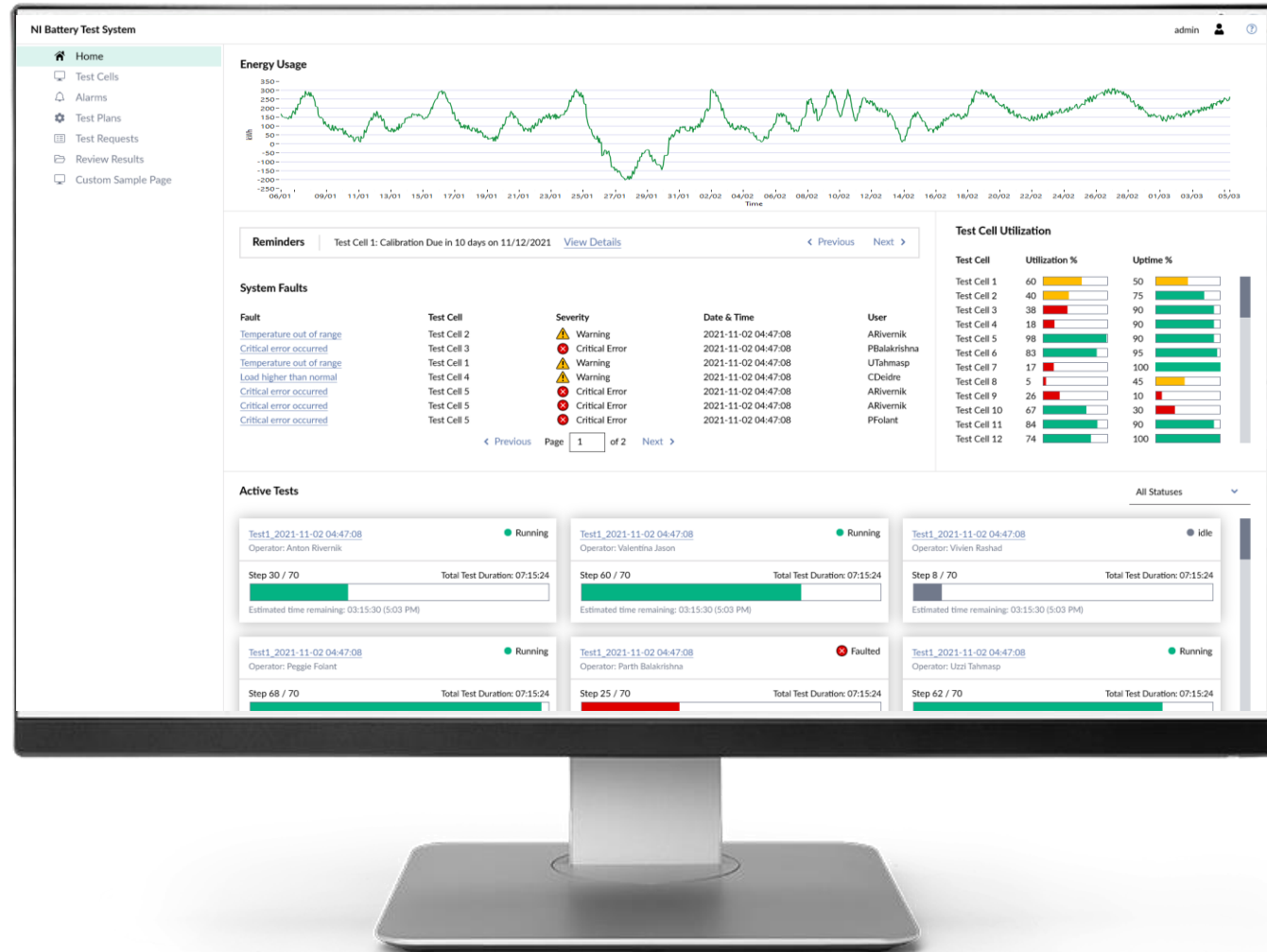


Battery Test System - Software Architecture





NI BTS Web UI Example



NI Battery Test Software Workflow



HARDWARE-LEVEL

Define the Test Cell
 Measurement and stimulus
 Test cell abstraction

Add the DUT
 CAN database
 Safe operation limits
 Lossless logging
 DUT abstraction

APPLICATION-LEVEL

Write a Test
 Sequencing
 Time-dependent or critical sequencing
 Test recovery

USER-LEVEL

Run a Test
 Execute test script
 Monitor test results (pass/fail)
 Real-time measurements

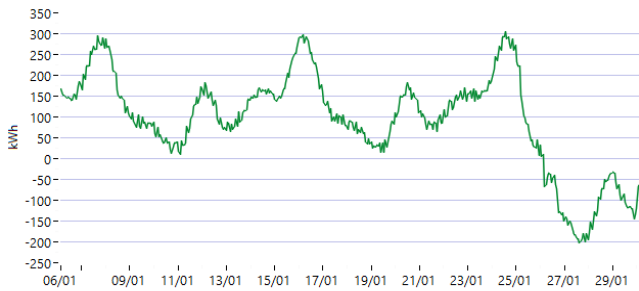
FACILITY-LEVEL

Manage Facility
 Plan and monitor test asset utilization
 Monitor energy usage
 Maintenance



Management Dashboards | Laboratory/Facility Level

Energy Usage



- Home
- Test Cells
- Alarms
- Test Plans
- Test Requests
- Review Results
- Custom Sample Page



Reminders	Test Cell 1: Calibration Due in 10 days on 11/12/2021	View Details		
System Faults				
Fault	Test Cell	Severity	Date & Time	User
Temperature out of range	Test Cell 2	Warning	2021-11-02 04:47:08	AI Rivernik
Critical error occurred	Test Cell 3	Critical Error	2021-11-02 04:47:08	PBIalakrishna
Temperature out of range	Test Cell 1	Warning	2021-11-02 04:47:08	Ufahmap
Load higher than normal	Test Cell 4	Warning	2021-11-02 04:47:08	Chaidir
Critical error occurred	Test Cell 5	Critical Error	2021-11-02 04:47:08	AI Rivernik
Critical error occurred	Test Cell 5	Critical Error	2021-11-02 04:47:08	AI Rivernik
Critical error occurred	Test Cell 5	Critical Error	2021-11-02 04:47:08	Pfisant

System log

Reminders | Test Cell 1: Calibration Due in 10 days on 11/12/2021 | [View Details](#)

System Faults

Fault

- [Temperature out of range](#)
- [Critical error occurred](#)
- [Temperature out of range](#)
- [Load higher than normal](#)
- [Critical error occurred](#)
- [Critical error occurred](#)
- [Critical error occurred](#)

Test Cell

- Test Cell 2
- Test Cell 3
- Test Cell 1
- Test Cell 4
- Test Cell 5
- Test Cell 5
- Test Cell 5

Severity

- Warning
- Critical Error
- Warning
- Warning
- Critical Error
- Critical Error
- Critical Error

Test Cell Utilization

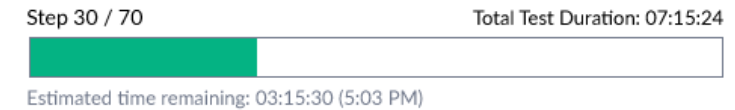
Test Cell	Utilization %	Uptime %
Test Cell 1	60	50
Test Cell 2	40	75
Test Cell 3	38	90
Test Cell 4	18	90
Test Cell 5	98	90
Test Cell 6	83	95
Test Cell 7	17	100
Test Cell 8	5	45

Active Tests

Grid of active test cards showing test ID, operator, status, and progress bars.

Active Tests

[Test1_2021-11-02 04:47:08](#) ● Running
Operator: Anton Rivernik

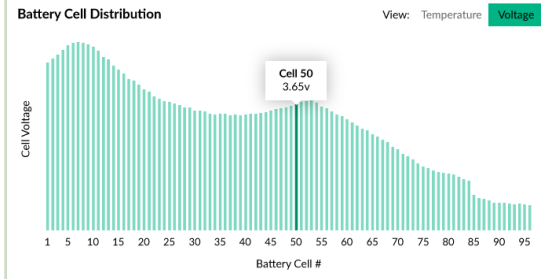




Management Dashboards | Test Cell Level

DUT Sequence and Cell Distribution

#	Step	Status	Duration
1	Charging battery	Complete	0:30:00
2	Charging battery	Complete	0:30:00
3	Charging battery	Complete	0:30:00
4	Charging battery	Complete	0:30:00
5	Charging battery	Complete	0:30:00
6	Charging battery	Complete	0:30:00
7	Charging battery	Complete	0:30:00
8	Charging battery	Complete	0:30:00
9	Charging battery	Complete	0:30:00
10	Charging battery	Complete	0:30:00
11	Charging battery	Complete	0:30:00
12	Charging battery	Complete	0:30:00
13	Charging battery	Complete	0:30:00
14	Charging battery	Complete	0:30:00
15	Charging battery	Complete	0:30:00
16	Charging battery	Complete	0:30:00
17	Charging battery	Complete	0:30:00
18	Charging battery	Complete	0:30:00
19	Charging battery	Complete	0:30:00
20	Charging battery	In Progress...	0:30:00



NI Battery Test System

Home > Test Cells > Alarms > Test Plans > Test Requests > Review Results > Custom Sample Page

Test1_2021-11-02 04:47:08
Operator: Anton Rivoerik

Step 30 / 70
Total Test Duration: 07:15:24

Alarms

Fault	Battery Cell	Severity	Date & Time	User
Temperature out of range	Battery Cell 2	Warning	2021-11-02 04:47:08	ARivoerik
Critical error occurred	Battery Cell 2	Critical Error	2021-11-02 04:47:08	ARivoerik
Temperature out of range	Battery Cell 1	Warning	2021-11-02 04:47:08	UFatmaga
Load higher than normal	Battery Cell 4	Warning	2021-11-02 04:47:08	CDestrie
Critical error occurred	Battery Cell 5	Critical Error	2021-11-02 04:47:08	ARivoerik
Critical error occurred	Battery Cell 5	Critical Error	2021-11-02 04:47:08	ARivoerik
Critical error occurred	Battery Cell 5	Critical Error	2021-11-02 04:47:08	PJofant

DUT Comparison

	DUT 1	DUT 2	DUT 4	DUT 5
Current	125 amps	125 amps	125 amps	125 amps
Voltage	425 V	425 V	425 V	425 V
Power	4.25 kW	4.25 kW	4.25 kW	4.25 kW
Temperature	38 C	38 C	38 C	38 C
State of charge	62%	62%	62%	62%
Capacity	17.4 amp hour (Ah)	17.4 amp hour (Ah)	17.4 amp hour (Ah)	17.4 amp hour (Ah)
DCR	175 mOhms	175 mOhms	175 mOhms	175 mOhms
State of health	100%	100%	100%	100%
Cumulated amp hours	1021 amp hours	1021 amp hours	1021 amp hours	1021 amp hours
Cell max voltage	3.76 V	3.76 V	3.76 V	3.76 V
Cell min voltage	3.66 V	3.66 V	3.66 V	3.66 V
Cell max temperature	39.5 C	39.5 C	39.5 C	39.5 C
Cell min temperature	36.8 C	36.8 C	36.8 C	36.8 C

DUT Sequence and Cell Distribution

#	Step	Status	Duration
1	Charging battery	Complete	0:30:00
2	Charging battery	Complete	0:30:00
3	Charging battery	Complete	0:30:00
4	Charging battery	Complete	0:30:00
5	Charging battery	Complete	0:30:00
6	Charging battery	Complete	0:30:00
7	Charging battery	Complete	0:30:00
8	Charging battery	Complete	0:30:00
9	Charging battery	Complete	0:30:00
10	Charging battery	Complete	0:30:00
11	Charging battery	Complete	0:30:00
12	Charging battery	Complete	0:30:00
13	Charging battery	Complete	0:30:00
14	Charging battery	Complete	0:30:00
15	Charging battery	Complete	0:30:00
16	Charging battery	Complete	0:30:00
17	Charging battery	Complete	0:30:00
18	Charging battery	Complete	0:30:00
19	Charging battery	Complete	0:30:00
20	Charging battery	In Progress...	0:30:00

Battery Cell Distribution

View: Temperature Voltage

Devices

Device	Mode	Current	Voltage	Power
Cycler 1	Constant Current	100 amps	425 v	4.25 kwatts
Cycler 2	Constant Current	100 amps	425 v	4.25 kwatts
Cycler 3	Constant Power	100 amps	425 v	4.25 kwatts
Cycler 4	Standby	100 amps	425 v	4.25 kwatts

Alarms

Fault

- Temperature out of range
- Critical error occurred
- Temperature out of range
- Load higher than normal
- Critical error occurred
- Critical error occurred

Battery Cell

- Battery Cell 2
- Battery Cell 3
- Battery Cell 1
- Battery Cell 4
- Battery Cell 5
- Battery Cell 5

DUT Comparison

	DUT 1	DUT 2
Current	125 amps	125 amps
Voltage	425 V	425 V
Power	4.25 kW	4.25 kW
Temperature	38 C	38 C
State of charge	62%	62%
Capacity	17.4 amp hour (Ah)	17.4 amp hour (Ah)
DCR	175 mOhms	175 mOhms
State of health	100%	100%
Cumulated amp hours	1021 amp hours	1021 amp hours
Cell max voltage	3.76 V	3.76 V

Devices

Cyclers

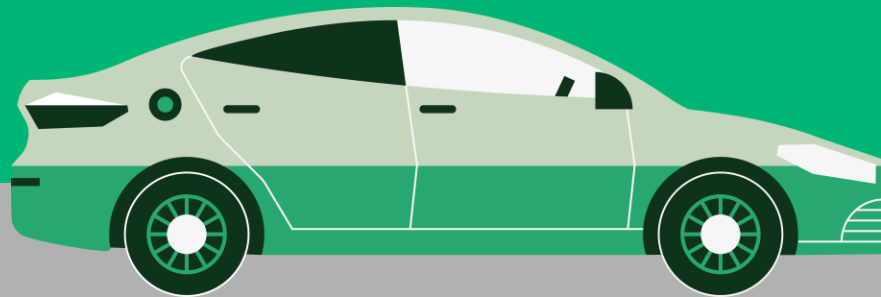
Device	Mode	Current	Voltage
Cycler 1	Constant Current	100 amps	425 v
Cycler 2	Constant Current	100 amps	425 v
Cycler 3	Constant Power	100 amps	425 v
Cycler 4	Standby	100 amps	425 v

Chillers

Using Data to Improve Batteries

INSIGHTS FROM TEST DATA

PRODUCT LIFECYCLE



“The validation test data we get from NI systems enables our engineering teams **learn more about our batteries** and find ways to improve them even after they’re on the field”

HENRIK RUDELIUS

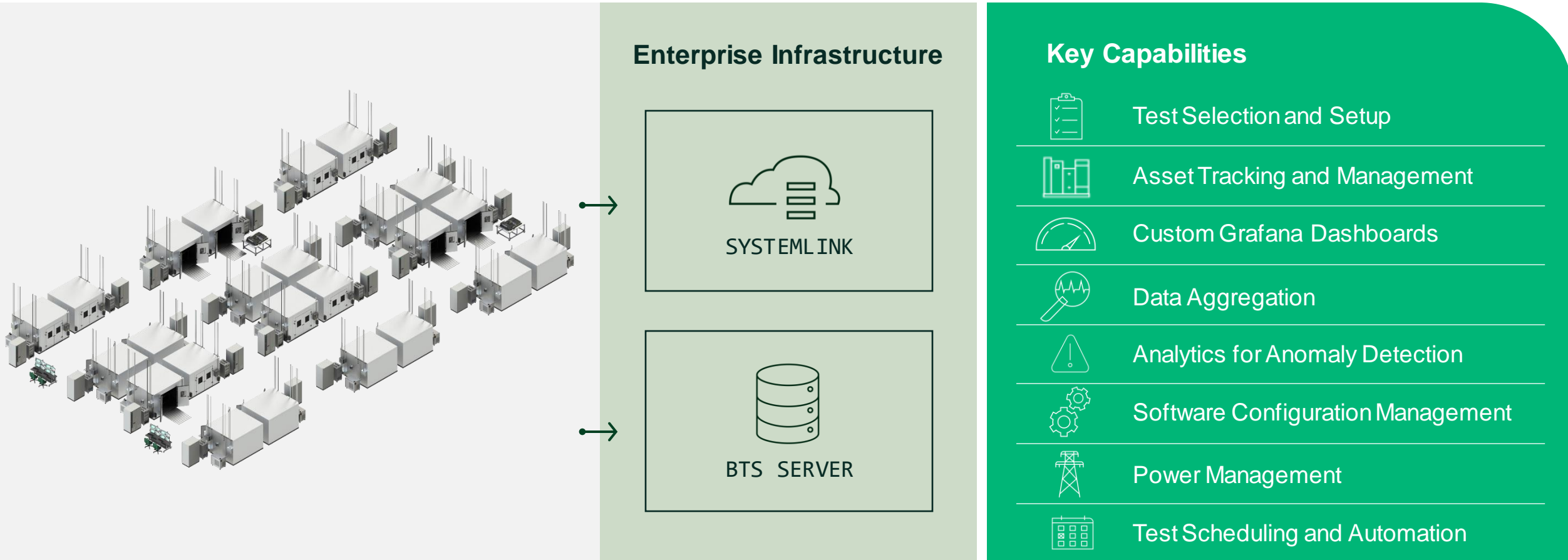
DIRECTOR, VALIDATION AND SIMULATION
BATTERY SYSTEMS

NORTHVOLT





Solution for Large-Scale Lab Management Enabled by NI SystemLink Enterprise

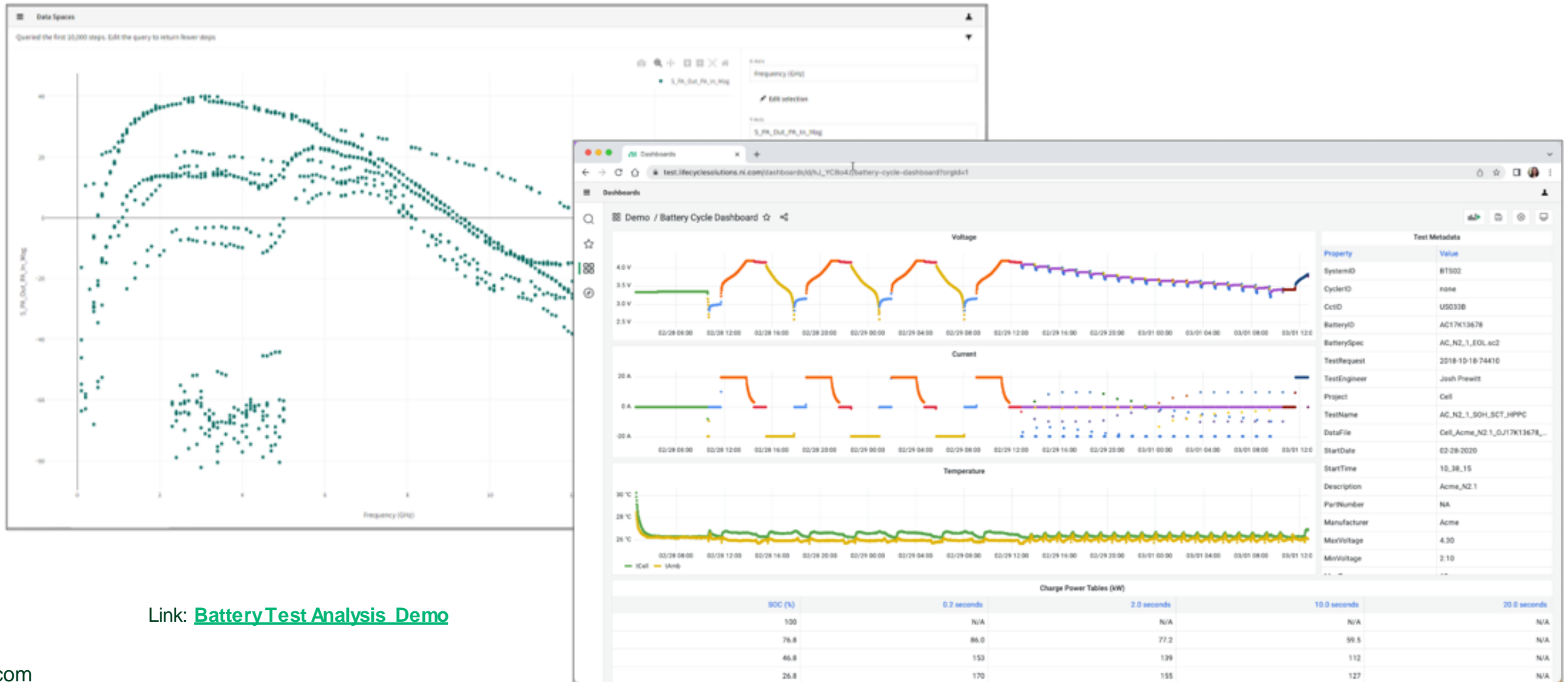


BTS Laboratory Information Management System (LIMS)

- Workflow oriented across Test lifecycle from request through results
- Personalized queue tracks status of Test Requests and assigned work items
- Supports Test, Calibration and Maintenance workflows
- Comments functionality improves cross-team communication and collaboration
- Calendar shows operational visibility across entire Test Field
- Smart Scheduling shows Test Station availability based on Test Requirements

Link: [Battery Test Analysis Demo](#)

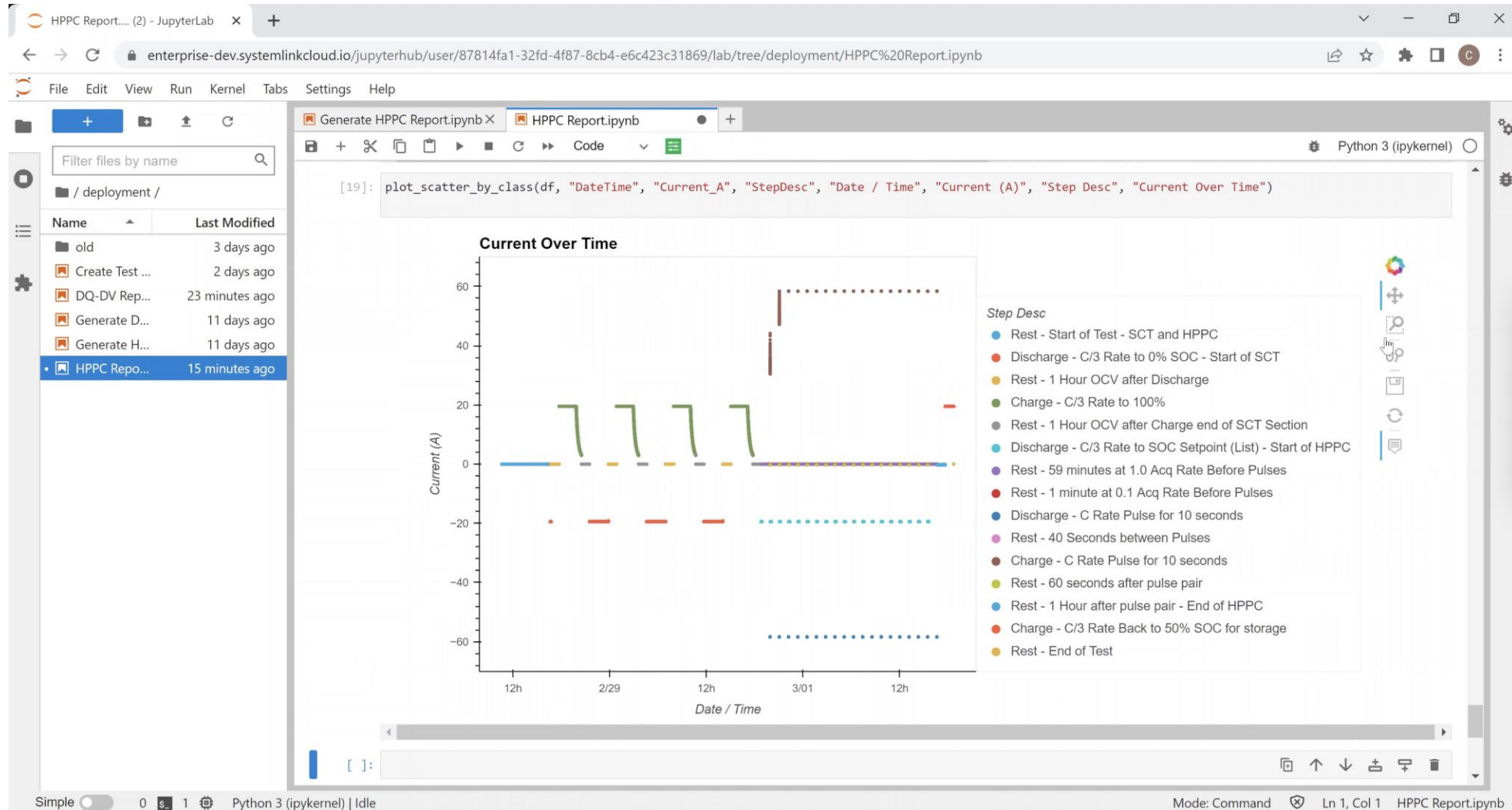
Battery Lab Management System Demonstration



Link: [Battery Test Analysis Demo](#)



Charge/Discharge Current | Visualization with Jupyter Notebooks

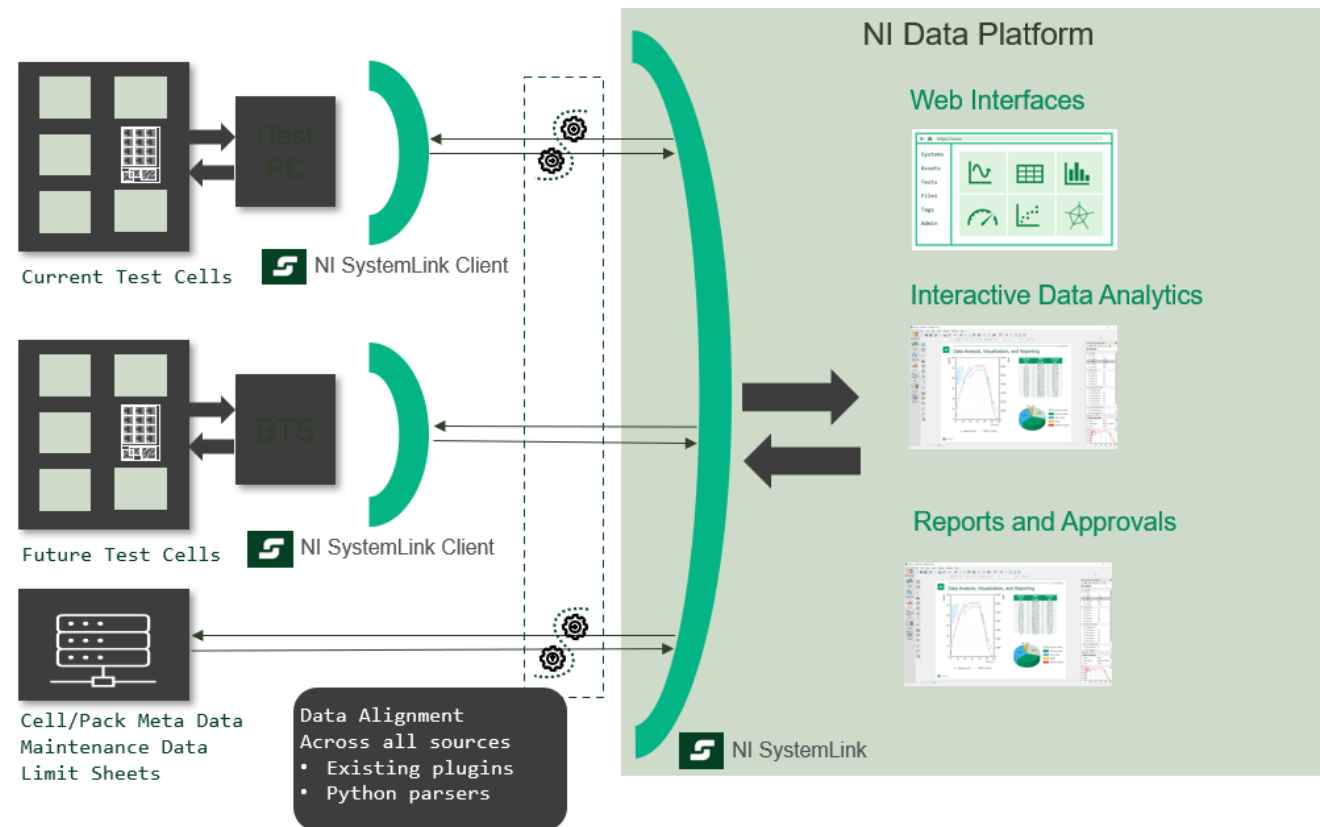


NI Product Analytics Services – Recent Engagement

EV Battery – Performance Data and Analytics for Top Automotive OEM

Project Scope:

- Deliver a battery analytics data solution that scales across all customer EV battery labs
- Complete solution includes hardware test systems + automation SW + integration services/IT support
- Built the complete data solution – architect and integrate into customer’s existing IT systems
- Design for security, reliability, and performance – with enterprise requirements in mind

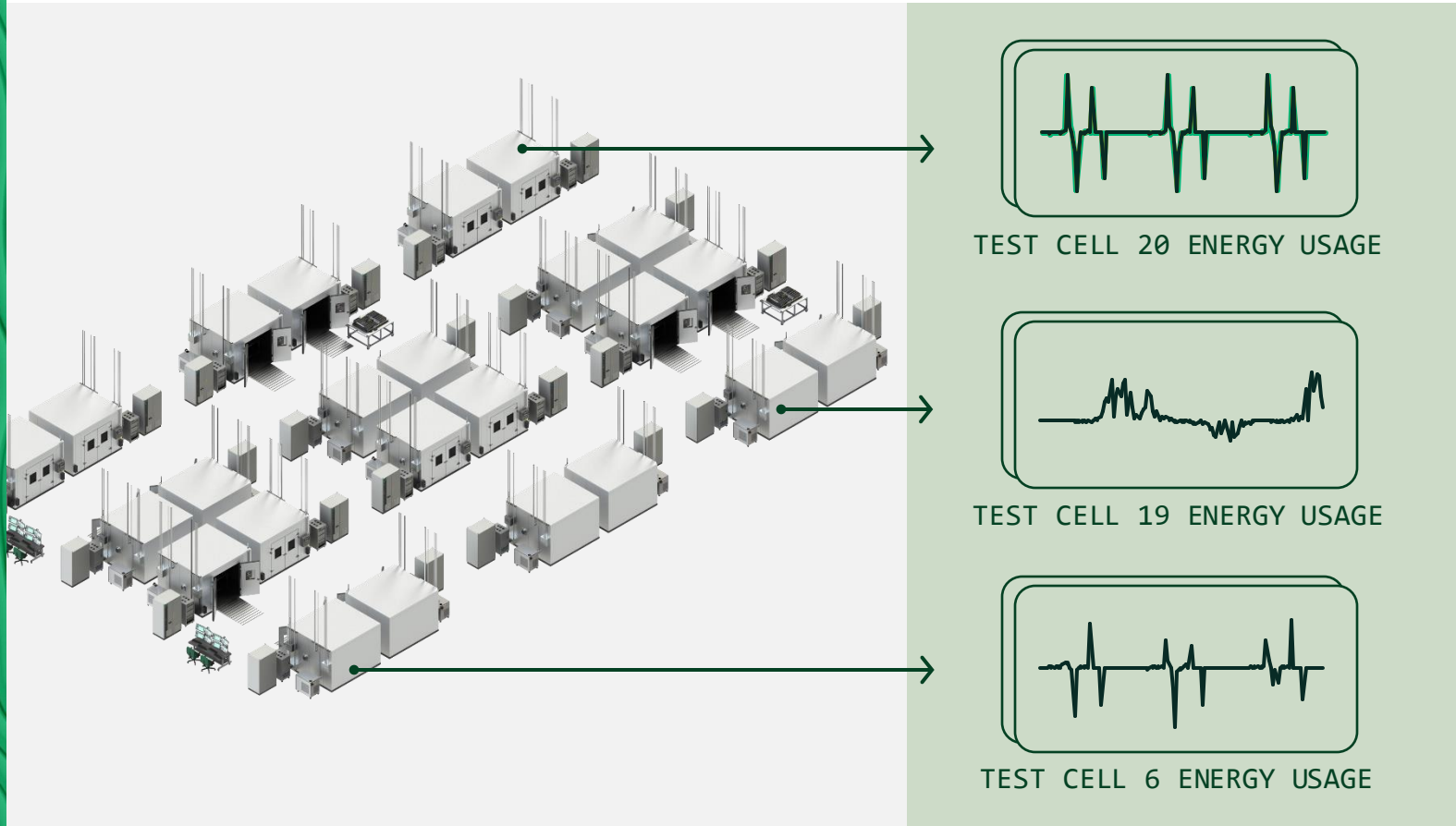


Project Highlights

- Ingestion of >90TB of historical data and 750GB+ of weekly data and >500 active users
- Data transformation and visualization, plotting, statistical tools, signal generation, web access, data tagging, approval processes, and more
- Dynamic and static report generation
- Implementation of engineering workflows
- Integration of 3rd party tools like Jupyter Notebooks
- Automatic data ingestion from three existing battery labs with the ability to scale to more in the future

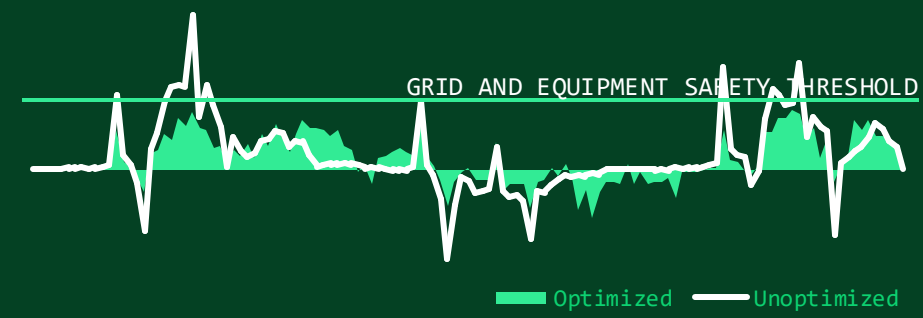


Power Management



Operate Safely and Responsibly

Continuously monitor energy usage of all equipment
Promptly perform mitigation procedures and alarms



Optimize Energy Usage

Evaluate projected energy needs to recommend test scheduling
Minimize energy consumption and maximize asset utilization

Data Collection and Visualization

Securely Connect Systems and Transfer Data

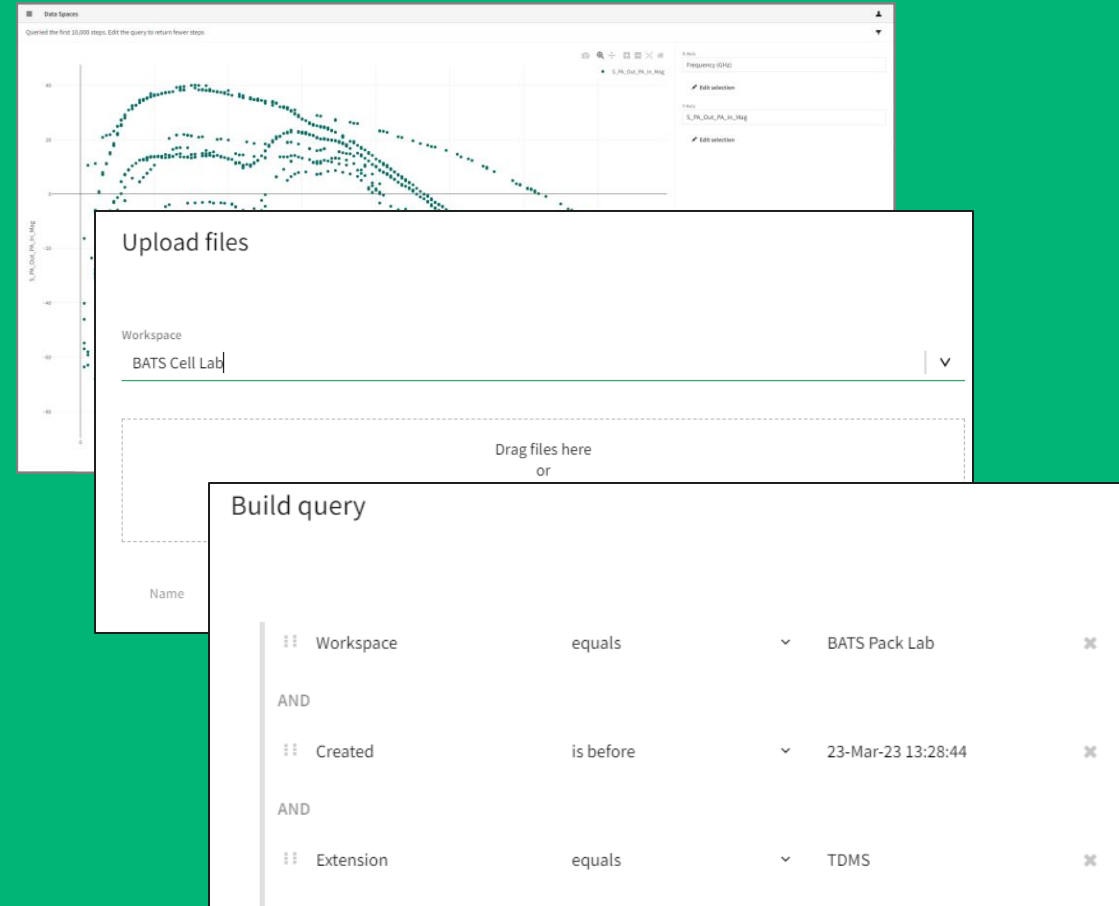
- Manual upload via WebUI
- Automated data collection via APIs

Data Management

- Ingest file, test results and tabular data
- Metadata enrichment
- Quickly search, group and sort test results
- Ability to link test results to dashboards and report

Visualization

- View data tables in interactive view
- View and manage products



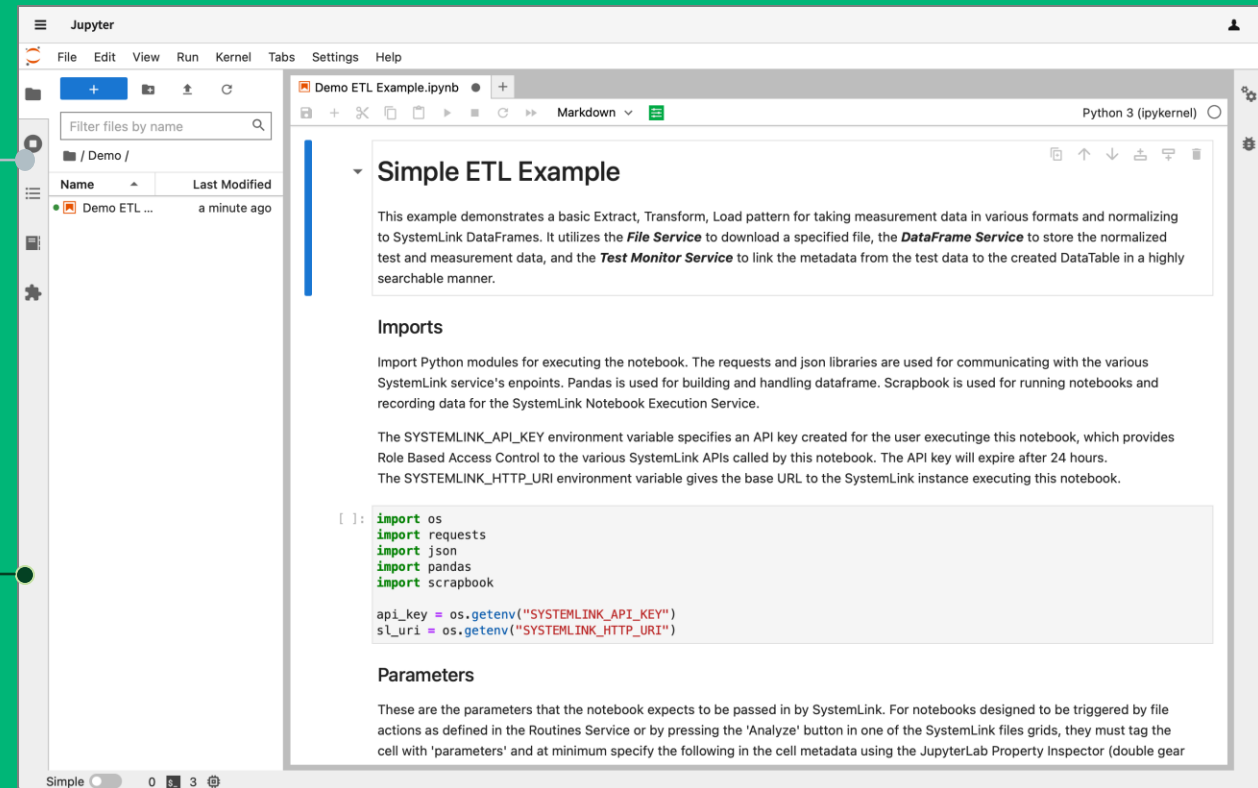
Test Data Analytics

Analysis Routines Development in JupyterHub

- Generate HTML and PDF reports
- Create ETL routines to transform data
- Create custom computation and metrics

Analysis automating, running, and monitoring

- Defined routines to run notebooks on file upload and update, on data table append, and on scheduled calendar time
- Run notebooks on the selected file and data tables on demand
- Integrate notebooks with dashboards to display high-level computed metrics and plots



Jupyter

File Edit View Run Kernel Tabs Settings Help

Filter files by name

Name	Last Modified
Demo ETL ...	a minute ago

Simple ETL Example

This example demonstrates a basic Extract, Transform, Load pattern for taking measurement data in various formats and normalizing to SystemLink DataFrames. It utilizes the **File Service** to download a specified file, the **DataFrame Service** to store the normalized test and measurement data, and the **Test Monitor Service** to link the metadata from the test data to the created DataTable in a highly searchable manner.

Imports

Import Python modules for executing the notebook. The requests and json libraries are used for communicating with the various SystemLink service's endpoints. Pandas is used for building and handling dataframe. Scrapbook is used for running notebooks and recording data for the SystemLink Notebook Execution Service.

The SYSTEMLINK_API_KEY environment variable specifies an API key created for the user executing this notebook, which provides Role Based Access Control to the various SystemLink APIs called by this notebook. The API key will expire after 24 hours.

The SYSTEMLINK_HTTP_URI environment variable gives the base URL to the SystemLink instance executing this notebook.

```
[ ]: import os
import requests
import json
import pandas
import scrapbook

api_key = os.getenv("SYSTEMLINK_API_KEY")
sl_uri = os.getenv("SYSTEMLINK_HTTP_URI")
```

Parameters

These are the parameters that the notebook expects to be passed in by SystemLink. For notebooks designed to be triggered by file actions as defined in the Routines Service or by pressing the 'Analyze' button in one of the SystemLink files grids, they must tag the cell with 'parameters' and at minimum specify the following in the cell metadata using the JupyterLab Property Inspector (double gear)



Test Monitoring and Insights

Viewing fleet wide test results

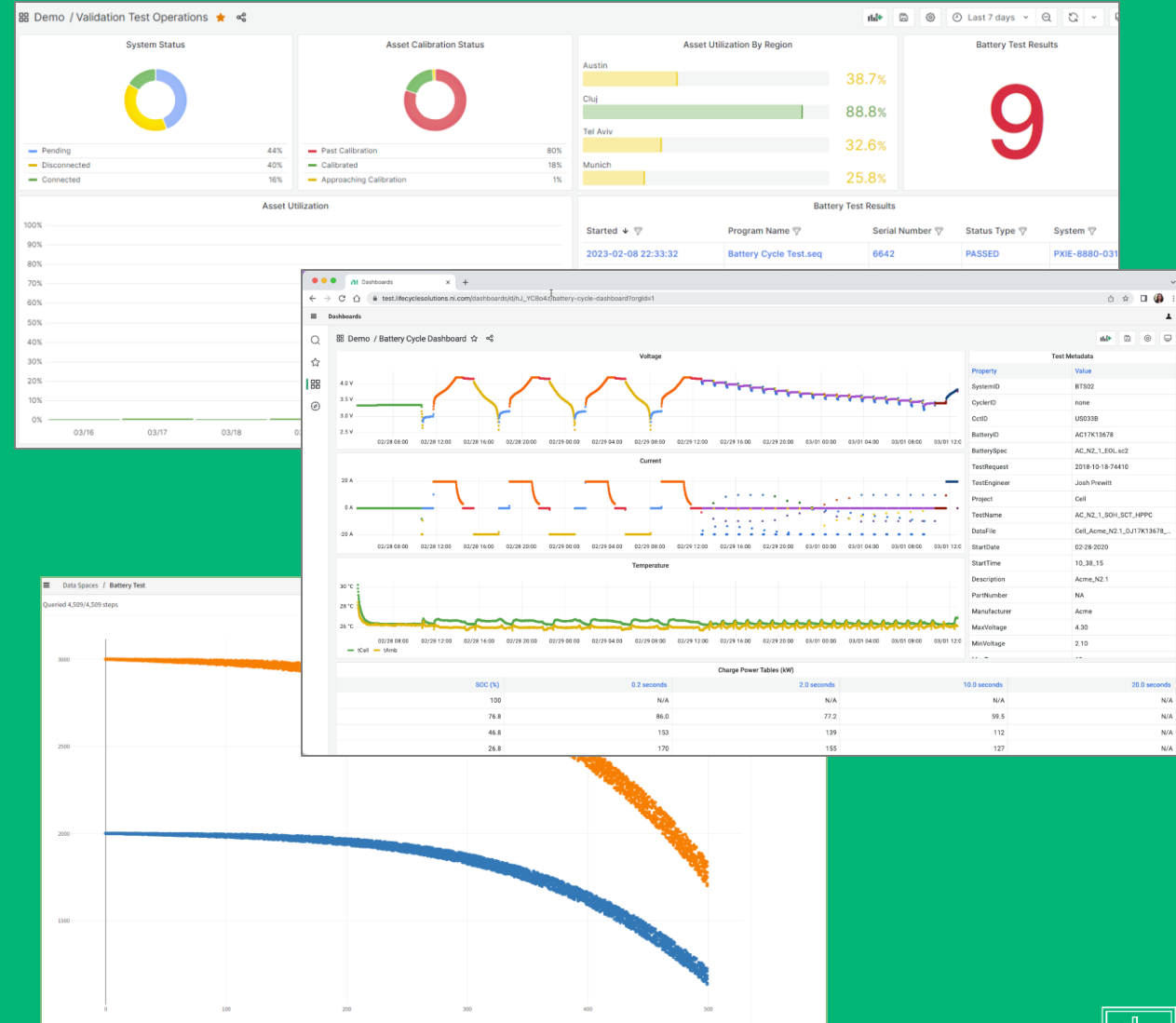
- View and query product and test results.
- Drill into test steps and measurements.

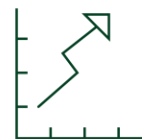
Creating Test Module Dashboards

- Create dashboards to display test and KPI data.

Trending Test Data

- Visualize test performance over time.
- Plot test data against metadata associated with the test.

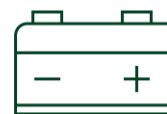




Accelerate test system development



Maximize reuse of battery testing investments



Connect battery data to improve performance through changes to software



Software- Defined Battery Lab

Open and Flexible Approach
to Automate the Validation Lab

Elijah Kerry

Question & Answers

Please submit your question through Q/A chat pod.

