672u

Requires a 32-bit version of Windows®

- Windows 2000 SP4
- Windows XP
- Windows Vista (x86)

Dynamic Signal Analyzer for Vibration Analysis and Monitoring
Warranty Information
Your IOtech warranty is as stated on the product warranty card. You may contact IOtech by phone, fax machine, or e-mail in regard to warranty-related issues.
Phone: (440) 439-4091, fax: (440) 439-4093, e-mail: sales@iotech.com

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Warnings, Cautions, Notes, and Tips
Refer all service to qualified personnel. This caution symbol warns of possible personal injury or equipment damage under noted conditions. Follow all safety standards of professional practice and the recommendations in this manual. Using this equipment in ways other than described in this manual can present serious safety hazards or cause equipment damage.

This warning symbol is used in this manual or on the equipment to warn of possible injury or death from electrical shock under noted conditions.

This ESD caution symbol urges proper handling of equipment or components sensitive to damage from electrostatic discharge. Proper handling guidelines include the use of grounded anti-static mats and wrist straps, ESD-protective bags and cartons, and related procedures.

This symbol indicates the message is important, but is not of a Warning or Caution category. These notes can be of great benefit to the user, and should be read.

In this manual, the book symbol always precedes the words “Reference Note.” This type of note identifies the location of additional information that may prove helpful. References may be made to other chapters or other documentation.

Tips provide advice that may save time during a procedure, or help to clarify an issue. Tips may include additional reference.

Specifications and Calibration
Specifications are subject to change without notice. Significant changes will be addressed in an addendum or revision to the manual. As applicable, IOtech calibrates its hardware to published specifications. Periodic hardware calibration is not covered under the warranty and must be performed by qualified personnel as specified in this manual. Improper calibration procedures may void the warranty.
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*eZ-Balance and eZ-NDT do not support IOtech 672u.
Before you get started verify that you have a 32-bit version of Windows, the following items, and meet or exceed the minimum requirements listed.

- IOtech 672u
- TR-2U Power Supply
- USB2.0 port [on PC] and USB Cable
- Dynamic Signal Analysis CD
- License Keys for purchased software; e.g., cZ-Analyst, cZ-TOMAS
- Monitor: SVGA, 1024 x 768 screen resolution
- Windows 2000 SP4 and Windows XP users: Intel™ Pentium 4 or equivalent 1 GB memory; 10 GB disk space
- Windows Vista (x86) users: PC must be Windows Vista Premium Ready

Step 1 - Install Software

1. Close all running applications on the host PC.
2. Insert the Dynamic Signal Analysis CD into your CD-ROM drive and wait for the CD to auto-run. An Opening Screen will appear. As an alternative, you can download software from: www.iotech.com/ftp.html
3. Click the <ENTER SETUP> button.
   Note: If you are downloading software from our website, follow instructions provided there.
4. From the hardware selection screen select the 672u from the drop-down list and follow the on-screen instructions.

Step 2 - Connect the 672u to Power and to the Computer

Supply power from the TR-2U to the 672u before connecting the USB cable to the computer. This allows the unit to inform the host computer (upon connection of the USB cable) that the hardware requires minimal power from the computer’s USB port. When disconnecting a 672u from the PC, unplug the USB cable before unplugging the TR-2U power cable.

1. Connect the TR-2U to a standard AC outlet.
2. Connect the TR-2U to the External Power connector on the 672u.
3. Using a USB cable, connect the 672u to a USB2.0 port on the computer.
4. Follow the computer screen prompts as directed to allow the computer to detect your new hardware.

LED Notes: The “Power” LED blinks during device detection and initialization; then remains on solid as long as the module has power. If there is insufficient power the LED will go off. The “Active” LED is on whenever active communication is taking place between 672u and the host PC. It will be on solid during data acquisitions.
Step 3 - Connect Data Acquisition Signal Lines

**CAUTION**

Turn off power to the system devices and externally connected equipment before connecting cables. Electric shock or damage to equipment can result even under low-voltage conditions.

Take ESD precautions (packaging, proper handling, grounded wrist strap, etc.)

The 672u has 20 analog channel inputs (CH1 through CH20) via front panel BNC connectors and 8 digital I/O lines via rear panel DB9 connector.

Prior to making signal connections review the Specifications chapter of your 672u user’s manual to ensure that the input signals do not exceed the specified limits. The manual is included in PDF format on the CD.

Reference Note:
An Adobe Acrobat PDF version of the 672u User’s Manual is automatically installed onto your PC’s hard-drive as a part of product support at the time of software installation. The default location is the Programs group. It can be accessed via the Windows Desktop Start Menu.

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325229A-01
What is the IOtech 672u?

IOtech 672u is a dynamic signal analyzer used for monitoring and analyzing machinery and structures in regard to sound, vibration, and rotation.

The device hardware is the signal conditioning and acquisition engine, while the software defines the specific analysis and monitoring features of the system. Since the software [in the host PC] determines which capabilities will be used, it is easy to upgrade the system and add more capabilities over time.

### Basic profile:

<table>
<thead>
<tr>
<th>Model</th>
<th>Interface</th>
<th>Temperature Channels</th>
<th>Analog Input Channels</th>
<th>High Pass Filter Cutoff</th>
<th>Analog Input Range</th>
<th>Analog Output Channels</th>
<th>Digital I/O Channels</th>
<th>External Power Connector</th>
</tr>
</thead>
<tbody>
<tr>
<td>672u</td>
<td>USB2.0</td>
<td>0</td>
<td>20</td>
<td>0.1 Hz</td>
<td>±40 V</td>
<td>0</td>
<td>8</td>
<td>6 to 16 VDC 1.5 amp max.</td>
</tr>
</tbody>
</table>

The IOtech 672u includes a high-speed USB2.0 engine. The USB interface allows all acquired data to be transferred to the PC in real time at 1.05 Meg samples/sec. This means that every acquired data point can reside on the host PC’s hard drive, making re-creation and post acquisition analysis of acquired data as precise as possible. The 672u transmits all time-domain measurements. This means there is no data loss when analyzing acquired waveforms. Since the data is already on the host PC’s hard drive there is no time lost transferring data.

The 672u architecture is such that there is virtually no limit to the length of time continuous data can be acquired. The only limitation is the amount of available hard disk memory on the host PC, or that which can be accessed by a PC on a network.

### Features

- **20 Dynamic Signal Inputs**
  - current source for transducer biasing (IEPE)
  - detection of a transducer fault
  - AC coupling: 0.1 Hz; or DC coupling
  - ±40 V range
  - anti-aliasing filters: 3-pole low pass filter in hardware; software FIR filters are automatically set for each analysis rate
  - pseudo-differential inputs
  - support for TEDS (Transducer Electronic Data Sheet) in eZ-Analyst
  - any analog input channel can serve as a tach input
  - tight channel-to-channel phase matching
• **USB2.0 ready**: Easy Connection to USB2.0-ready Notebooks, Desktop PCs, or USB2.0 Hubs. Note that the USB2.0 port allows a continuous stream of data to be collected and stored in the host PC.

• **Analog Input Channels**: 20 BNC connectors

• **8 Digital I/O Channels**: DB9 connector for connection of Digital I/O signal lines. 
  Note: eZ-NDT or eZ-TOMAS software must be used to make use of the Digital I/O.

• **Analog Channel Triggering**

• **Pre- and Post-Trigger Readings**

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**Reference Notes:**
For information regarding software, refer to chapter 5.
* Channel circuit is identical for channels 1 through 20.
General Comments

The following short descriptions are provided to supplement the block diagram presented on page 2-1. For additional information refer to Chapter 3, Connectors, Indicators, and Cables.

**USB2.0**

The IOtech 672u transfers acquired data to the PC via a USB2.0 connection. It is important to note that USB ports and USB hubs cannot supply sufficient power to the 672u.

**Power**

Power (9W max) is typically supplied by a TR-2U power adapter connected to the External Power Jack. An equivalent source of DC power can be used in place of a TR-2U.

**LEDs**

Active The Active LED is on whenever active communication is taking place between the 672u and the host PC. Note that the Active LED will be on solid during a data acquisition.

Power The “Power” LED blinks during device detection and initialization; then remains on solid as long as the module has power. If there is insufficient power the LED will go off.

**Digital I/O**

To make use of the Digital I/O feature the 672u must be operating with eZ-TOMAS or eZ-NDT. The 8-bits of digital I/O are provided via a rear panel DB9 connector. Each bit is programmable as input or output.

**BNCs**

Up to twenty BNC connectors can be used to connect analog input signals to the 672u. The BNC center-conductor is the signal HI and the BNC shell is the signal LO.


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**Front Panel (Analog) Connectors**

![Front Panel Image]

**Introduction**

The front panel includes twenty BNC connectors for voltage input. These are labeled CH1 through CH20. The front panel also includes analog common. The IOtech 672u houses circuitry for dynamic analog signal conditioning. The circuitry typically interfaces with piezoelectric transducers that include, but are not limited to: accelerometers, microphones, and force/pressure transducers; and non-piezoelectric transducers such as tachometers and proximity probes.

Features of 672u dynamic signal conditioning circuit include:

- current source for transducer biasing (IEPE)
- detection of a transducer fault
- AC or DC coupling
- ±40 V range
- anti-aliasing filters: 3-pole low pass filter in hardware; programmable digital filtering via software
- pseudo-differential inputs
- support for TEDS (Transducer Electronic Data Sheet), requires eZ-Analyst
- any analog input channel can serve as a tach input
- tight channel-to-channel phase matching
- signal parameters are independently controlled in software on a per channel basis

**Analog Common**

The BNC shells for the analog input channels have a 1k ohm resistance from the BNC shell to analog ground. The BNC center-conductor is the signal HI and the BNC shell is the signal LO. Each BNC shell is connected to the chassis ground through its own channel-dedicated 1 kΩ resistor. Consequently, the shell is not meant to be driven more than ±8V from earth ground to BNC shell.

*If the host computer is a desktop PC*, then the computer ground will likely connect to the AC power line ground. *If the host computer is a notebook PC*, then the computer ground could be: (a) *floating*, for example, when operating on batteries, or (b) *connected to a vehicle ground*, for example, when using an automotive cigarette lighter adapter in conjunction with the vehicle’s battery.

**TIP**: Additional measurement noise may be present when using earth grounded transducers. For best results electrically isolate the input transducers from earth ground.
Current Source (IEPE) with Transducer Fault Detection

**Note:** IEPE current source can only be enabled when AC Coupling is selected.

If IEPE is selected in software, a constant current is supplied to bias IEPE transducers. The bias current is sourced through the center conductor of the input channel BNC connector and returns to the conditioning circuit by the outer conductor. The current source features a voltage operating compliance and is short-circuit and over-voltage protected as stated in the specifications. Operating compliance refers to the highest voltage that can be sourced without change of the current source value. In the absence of a transducer, the current source will output a higher open circuit voltage. **For unused channels and for other applications that do not require bias, the current source should be disabled from the input via software control, on a per channel basis.**

When the current source is enabled, the input voltage is continuously monitored with level detection circuitry for indicating an open transducer (high voltage) or a transducer short (low voltage). Existence of either condition triggers a transducer fault for the associated channel. This error is communicated to the user on the monitor via software and is also available through a software status request at the end of an acquisition. Faults are detected and communicated when present. Detection of a fault does not alter the acquisition process or its data.

### Input Coupling

The analog input channels can be independently set in software to AC Coupling or to DC Coupling. When AC Coupling is selected, the input signal passes through a high pass filter. When DC Coupling is selected the high-pass filter is bypassed.

### Anti-Aliasing

The 672u analyzer includes three-pole anti-aliasing filters and 24-bit sigma/delta analog-to-digital converters (ADC). The converters exhibit an alias frequency band between 1.69MHz and 6.75MHz, which eases the requirements of the anti-aliasing filters. Transducers seldom have significant energy at these high frequencies. However, should there happen to be such energy, the filters will attenuate it. Refer to the specifications chapter for details, including a response chart.

### Analog Triggers

The IOtech 672u signal analyzer can be triggered per software configuration relevant to the 20 analog input channels. Refer to the associated software documentation regarding the various types of triggers and how to set them.

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**Reference Notes:**

For detailed information, refer to the applicable software document, i.e., eZ-TOMAS or eZ-Analyst. PDF versions of the documents can be accessed via the `<View PDFs>` button on the Dynamic Signal Analysis (DSA) CD’s opening screen.

In addition to software documentation, information regarding aliasing, anti-aliasing, sensors, accelerometers, sound and vibration, and transducers may prove useful to your application. The internet is a great source for this material.

In regard to TEDS (Transducer Electronic Data Sheet), you may find the IEEE 1451 standard to be of interest.
Rear Panel Connectors and Indicators

The rear panel of the 672u includes, from left to right: an External Power connector, DB9-Digital I/O port, USB2.0 connector, a #6-32 chassis ground, and two status LEDs (ACTIVE and POWER).

**EXT POWER**: +6 to +16 VDC is supplied to the 672u via a barrel type, center positive, power jack. The jack has a 5.5mm outer diameter and a 2.5mm inner diameter. When a TR-2U power adapter is used to supply power to the unit, current draw is typically 1 amp @ 9VDC.

The TR-2U is an AC-to-DC conversion power supply with the following ratings:

- Input voltage to TR-2U: 90-264 VAC
- TR-2U voltage output (supply to 672u): typically 9VDC
- Max Current Output: 1.5 amp

**DIGITAL I/O** (Note: To use Digital I/O eZ-TOMAS software must be installed on the host PC.)

Eight digital I/O lines are accessible via a 9-pin, female DSub connector. Each bit of digital I/O can be programmed individually to be either an input or an output. By hardware default, the digital I/O port boots up as an input. This is to prevent any 672u digital output from possibly damaging external hardware.

The digital I/O can be read synchronously or asynchronously. It can also be read asynchronously while being in a synchronous acquisition. Synchronously, the digital I/O will be read at the same rate as the analog channels, and thus can be read as fast as 105.469 kHz. Since all of the analog signals are read simultaneously along with the digital I/O channel in synchronous mode, there is no delay between any analog signal and the digital I/O channel. Asynchronously, the digital I/O can be either read or written to, as opposed to the synchronous mode, which is read-only.

Points to note:
- To use the 672u Digital I/O, the host PC must have eZ-TOMAS software installed.
- All configurations pertaining to Digital I/O are controlled by software and can be updated by the software at any time.
- All 8 digital inputs can be read back as part of the scan group of an acquisition.

Reference Note:

For detailed documentation regarding software and Digital I/O you will need to refer to the eZ-TOMAS User’s Manual. A PDF version is included on the DSA CD.
#6-32 machine screw (chassis to earth ground):
The machine screw on the rear panel is used to connect the chassis to solid earth ground. It can also be used to connect transducer shields.

**USB2.0:** This port is intended for USB2.0 high-speed (480Mbps). In regard to 672u, connection to a USB2.0 port on the host PC is required. The use of a *High-Speed USB Cable* is recommended. IOtech cable part numbers CA-179-1, -3, and -5 are 1m, 3m, and 5m in length, respectively.

The IOtech 672u transfers acquired data to the PC via USB. When a computer has a board with USB 2.0 ports, an “Enhanced” USB controller can be found in the Device Manager. The Device Manager will also show two other USB controllers due to the fact that USB2.0 circuitry includes 3 chips [one for the actual USB2.0 capable devices and two for backward USB1.1 compatibility]. Thus a USB 2.0 motherboard can host any USB device (version 2.0 or lower), assuming there are no defects with the board, system, and/or device.

- IOtech 672u requires connection to USB2.0
- USB 1.1 (obsolete) hubs will work on USB 2.0 ports, but cannot utilize USB 2.0 capabilities.
- Hi-Speed and Full/Low-Speed USB devices can coexist on USB 2.0 hubs.
- USB 2.0 hubs can be used on computers with USB 1.1 ports, but will not exhibit USB 2.0 capabilities.
- Minimize hub use and keep USB cables as short as possible.
- USB ports and USB hubs cannot supply sufficient power to a 672u.

**LED Indicators**

**ACTIVE** This indicator is on whenever active communication is taking place between the 672u and the host PC. Note that the ACTIVE LED is on solid during data acquisitions.

**POWER** This indicator blinks during device detection and initialization; and then remains on solid, as long as there is sufficient power. If there is insufficient power the POWER LED will go off.
Overview

CE compliant products bear the “CE” mark and include a Declaration of Conformity stating the particular specifications and conditions that apply. The test records and supporting documentation that validate the compliance are kept on file at the factory.

The standards are published in the Official Journal of European Union under direction of CENELEC (European Committee for Electrotechnical Standardization). The specific standards relevant to data acquisition equipment are listed on the product’s Declaration of Conformity.

This product meets the essential requirements of applicable European directives, as amended for CE markings in accordance with the product family standard for:

- electrical equipment for measurement, control, and laboratory use
- immunity requirements for equipment used in controlled EM environments

Refer to this product’s Declaration of Conformity (DoC) for any additional regulatory compliance information. To obtain the DoC for this product, visit iotech.com/CE

Safety Conditions

Users must comply with all relevant safety conditions as stated in the user’s manual and in the pertinent Declarations of Conformity. Both the documentation and the associated hardware make use of the following Warning and Caution symbols. If you see any of these symbols on a product or in a document, carefully read the related information and be alert to the possibility of personal injury and/or equipment damage.

This WARNING symbol is used in documentation and/or on hardware to warn of possible injury or death from electrical shock under noted conditions.

This WARNING/CAUTION symbol is used to warn of possible personal injury or equipment damage under noted conditions.

This CAUTION symbol warns of possible equipment damage due to electrostatic discharge. The discharge of static electricity can damage some electronic components. Semiconductor devices are especially susceptible to ESD damage. You should always handle components carefully, and you should never touch connector pins or circuit components unless you are following ESD guidelines in an appropriate ESD-controlled area. Such guidelines include the use of properly grounded mats and wrist straps, ESD bags and cartons, and related procedures.

Unless otherwise stated our data acquisition products contain no user-serviceable parts. Only qualified personnel are to provide service to the devices.
The specific safety conditions for CE compliance vary by product; but general safety conditions include the following bulleted items:

- The operator must observe all safety cautions and operating conditions specified in the documentation for all hardware used.
- The host computer and all connected equipment must be CE compliant.
- All power must be off to the device and externally connected equipment before internal access to the device is permitted.
- Ensure that isolation voltage ratings do not exceed documented voltage limits for power and signal inputs. All wire insulation and terminal blocks in the system must be rated for the isolation voltage in use. Voltages above 30 Vrms or ±60 VDC must not be applied if any condensation has formed on the device.
- Current and power use must not exceed specifications. Do not defeat fuses or other over-current protection.

### Emissions/Immunity Conditions

The specific immunity conditions for CE compliance vary by product. General immunity conditions include the following:

- Cables must be shielded, braid-type with metal-shelled connectors. Input terminal connections are to be made with shielded wire. The shield should be connected to the chassis ground with the hardware provided.
- The host computer must be properly grounded.
- In low-level analog applications some inaccuracy is to be expected when I/O leads are exposed to RF fields or transients, as noted on the Declaration of Conformity, if applicable to the device.

### CE Rules of Thumb

The IOtech device is CE Compliant at the time it leaves the factory and should remain in compliance as long as the conditions stated on the Declaration of Conformity continue to be met.

A few general rules of thumb:

- Use short cables.
- When assembling or disassembling components, take ESD precautions, including the use of grounded wrist straps.
- Ensure that the host computer is CE Compliant.
- Review the most recent Declaration of Conformity.
- Ensure all system components are properly grounded.
**Noise Considerations**

Controlling electrical noise is imperative because it can present problems even with the best measurement equipment. Most laboratory and industrial environments suffer from multiple sources of electrical noise. For example, AC power lines, heavy equipment (particularly if turned on and off frequently), local radio stations, and electronic equipment can create noise in a multitude of frequency ranges.

Local radio stations are a source of high frequency noise, while computers and other electronic equipment can create noise in all frequency ranges. Creating a completely noise-free environment for test and measurement is seldom practical. Fortunately, simple techniques such as using shielded/twisted pair wires, filtering, and differential voltage measurement are available for controlling the noise in our measurements. Some techniques prevent noise from entering the system; other techniques remove noise from the signal.

While many techniques for controlling noise in signals provide a means of removing the noise that is already present, the preferred solution is to prevent the occurrence of noise in the signal in the first place.

The following practices, some of which are required for CE compliance, should be employed to minimize noise.

- **Make a solid earth ground connection.** Using insulated, low resistance wire, connect the chassis to solid earth ground. This practice accomplishes the following:
  (a) keeps radiated emissions low by keeping the chassis electrically quiet,
  (b) keeps potential common-mode voltages low,
  (c) improves user safety, and
  (d) provides a safe path for Electrostatic Discharge energy back to earth ground.

- **Minimize ambient EMI.** The lower the ambient EMI, the better. Sources of electromagnetic interference include solenoids, motors, computer equipment, high power distribution wiring, etc.

- **Distance cables.** Route signal cables away from Ethernet lines, Mains and other high voltage cables and equipment to minimize signal interference from radiated noise.
## Software Options for 600 Series Devices

<table>
<thead>
<tr>
<th>Software</th>
<th>Description</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>eZ-Analyst</td>
<td>Real-Time Vibration &amp; Acoustic Analysis Software</td>
<td>5-2</td>
</tr>
<tr>
<td>eZ-TOMAS</td>
<td>On-line Rotating Machine Monitoring and Analysis Software</td>
<td>5-3</td>
</tr>
<tr>
<td>eZ-TOMAS Remote*</td>
<td>Remote monitor and control application</td>
<td>5-3</td>
</tr>
<tr>
<td>eZ-Balance</td>
<td>Rotating Machine, Field Balancing Software</td>
<td>5-4</td>
</tr>
<tr>
<td>eZ-NDT **</td>
<td>Non-Destructive Test Software</td>
<td>5-5</td>
</tr>
</tbody>
</table>

This chapter offers a glimpse of the eZ software packages that can be used with an IOtech 600 series device, with exceptions as noted. The software is usually purchased when the hardware is ordered; but should your acquisition needs change, additional software packages can be ordered at a later time.

### Reference Notes:
For detailed information regarding software, refer to one or more of the following as applicable.

- eZ-Analyst User’s Manual
- eZ-TOMAS and eZ-TOMAS Remote User’s Manual
- eZ-Balance User’s Manual
- eZ-NDT User’s Manual**

A PDF version of each is included on the installation CD and on our website.

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* eZ-TOMAS Remote requires use of a licensed copy of eZ-TOMAS. For eZ-TOMAS Remote to operate, the version numbers of the two applications (eZ-TOMAS and eZ-TOMAS Remote) must match.

** eZ-NDT does not support IOtech 652u, 655u, or 672u.
eZ-Analyst is the result of more than ten years of software development and customer input. This software adds real-time continuous and transient data acquisition to an IOtech 600 series system. Analysis can be in the time, frequency, or order domain.

eZ-Analyst is operated through a series of setup windows that display only the information deemed important to your test. Acquisition configuration involves selecting desired acquisition parameters from user-friendly menus.

Features

- Real-time FFT analysis
- Easy-to-use graphical user interface provides fast setup
- Large number of display options: Time Waveform, Spectrum, Auto Spectrum, FRF, Cross, PSD, Transfer Function, Coherence, Octave, and Waterfall
- Order Normalization and Order Tracked Plots
- Multiple Plot Overlays using exported data files
- Export to Excel, ME Scope, SMS Star, or UFF Type 58 ASCII or Binary
- Save/Recall display setups with multiple display windows and overlays
- Wide selection of real-time analysis features, including integration/differentiation averaging, and much more
eZ-TOMAS (On-Line Rotating Machine Monitoring & Analysis Software) and

eZ-TOMAS Remote (Remote monitor and control application)

eZ-TOMAS provides an economical means of continuously monitoring and analyzing rotating machinery. eZ-TOMAS records the change in vibration condition, and quickly provides information for making important operational decisions regarding the machine. You can display and analyze historical data while eZ-TOMAS continues to collect, monitor, and store data.

An IOtech 600 series system running with eZ-TOMAS can be easily moved from machine to machine with very short setup times. You can use the system to reduce downtime, improve data collection, troubleshoot, and recondition the machine.

eZ-TOMAS Remote is a software application that allows you to remotely monitor and/or control eZ-TOMAS applications through client/server architecture. The server, an eZ-TOMAS application, interacts with the hardware; and can be in a remote location. Each client (eZ-TOMAS Remote) communicates with eZ-TOMAS via TCP/IP.

Features

- Transient and Steady State rotating machinery analysis
- Easy-to-use graphical user interface and multiple project configurations provide fast setup
- Overall, spectral amplitude, and phase gauges with peak hold indicators
- Publish gauge data as OPC tags
- Spectral limit checking, with output relays and alarm event logging
- Limit sets for specific RPM ranges
- Event data storage based on user defined triggers, with automatic backup
- Rotating Machinery Analysis: Time Waveform, Orbit, Spectrum, Waterfall, Polar, Bode, Shaft Center Line, and Trend displays
- Machine and Bearing Fault analysis and limit checking
- Save/Recall display setups with multiple display windows and overlays
- Integration and differentiation for acceleration, velocity, and displacement inputs
- Harmonic, Sideband, and Peak cursors for time waveform and spectrum displays
- Statistical analysis report with automatic limit generation
- Generate production test cell reports
- Export data to Excel, UFF Type 58 Binary, or ASCII format
- Copy/Paste graphs and data into Microsoft applications
- Remotely monitor and/or control eZ-TOMAS with purchase of eZ-TOMAS Remote
An IOtech 600 series system using eZ-Balance provides a solution for multi-plane field balance applications of rotating machinery. eZ-Balance computes the optimal balance weights and their locations, based on vibration data collected from the analyzer. The data is displayed in a convenient Polar plot that indicates the magnitude and phase of the unbalance as well as time and spectrum data.

eZ-Balance determines a balance solution by calculating the change in vibration condition based on adding trial weights. The balance process is a series of well defined steps.

Accelerometers, velocity probes, or displacement probes may be used to measure the vibration level at each balance plane. A tachometer measures the rotation speed and provides a phase reference.

Features

- Single, Multi-plane, and trim balancing
- Polar, time, and spectral displays
- Computes and stores influence coefficients for future trim balancing
- Vibration data can be acquired from the analyzer or entered manually
- Balancing toolkit
  - Trial weight calculations
  - Weight splitting
  - Centrifugal force
  - Stock weights
  - Weight removed
  - Unbalance tolerance
- Balance solution can be based on multiple response points
eZ-NDT (non-destructive test) uses resonance to identify part variations caused by process inconsistencies and defects. Using eZ-NDT with an IOtech 600 series device is a fast and inexpensive method for performing 100% inspection of production parts. Inspection parts include, but are not limited to: powder metal, ceramics, and composites.

An eZ-NDT system applies energy to target parts and analyzes the resonant frequencies. The system compares the results to the acoustic signature of a known-good part.

Testing a part takes less than one second and requires no special tooling, dyes, chemicals, cleaning, magnetization, or expensive and time consuming visual inspection equipment.

**Features**

- Provides inspection of metal, ceramic, and hard plastic parts
- Removes the ambiguity that is common in other inspection systems
- Requires no parts preparation, making the test fast and inexpensive
- Tests parts in less than 1 second
- Quantifies and documents the first natural frequency for end user comparison to final assembly resonant frequencies
- Time and Spectrum Display
- Easy-to-use graphical user interface provides fast setup
- Overlay good and bad baselines
- Investigation and Inspection Modes
**Electrostatic Discharge (ESD) Handling Notice**

The discharge of static electricity can damage some electronic components. Semiconductor devices are especially susceptible to ESD damage. You should always handle components carefully, and you should never touch connector pins or circuit components unless you are following ESD guidelines in an appropriate ESD-controlled area. Such guidelines include the use of properly grounded mats and wrist straps, ESD bags and cartons, and related procedures.

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**Product Care**

IOtech 652u, 655u, and 672u are essentially maintenance free and require only a minimal amount of care. The devices should be treated much like any other high-tech piece of equipment. In general:

- The units should be operated in ventilated and relatively dust-free environments.
- Keep the units clear of harsh chemicals and abrasive elements.
- Avoid exposing the products to extreme heat; for example, avoid setting the units near boilers and furnaces.
- Avoid extreme shock and vibration.
- Avoid subjecting the units to liquids and extremely fine air particulate, such as silica dust.
- Never open the unit. The unit should only be opened by qualified service technicians.

A “common-sense” approach to handling acquisition components will go a long way in protecting them from inadvertent damage.

Note that you can use lint-free rags and Isopropyl Alcohol (Rubbing Alcohol) to clean the outer surfaces of the units.
**ReadMe Files and the Install CD-ROM**

The Install CD-ROM includes ReadMe Files. These files often contain late-breaking information that may not appear in the user documentation. During installation you should review the ReadMe files when prompted to by the program.

The Install CD-ROM includes:

- Windows drivers
- eZ-Anlayst*
- eZ-TOMAS*
- eZ-Balance*
- eZ-NDT*
- Daq Configuration Control Panel Applet
- User documentation in Adobe® PDF format
- 30-day trial codes for the eZ-software packages

*Requires an authorization code for installation. Authorization codes are supplied with the purchase of the associated software. Note that the CD does include 30-day trial codes.

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**Customer Support**

**If you need to report problems or request product support . . .**

**Note:** Please do not return any equipment to the factory unless it has an RMA number (Return Merchandise Authorization number). RMA numbers are issued by the factory.

To report problems or request support, contact our Applications Department. Contact information follows shortly. When you contact us, please have the following information available, as applicable:

- Hardware model numbers and software version numbers.
- Operating system, type of computer, and device information in the Windows control panel, such as interrupts and address settings for our hardware and others.
- Results of tests, such as the Daq Configuration control panel.
- Hardware setup and software configuration.
- Information on input signals, including voltage ranges, signal impedance ranges, noise content, and common mode voltages.
- The name of a contact person from your company who can discuss the problems encountered.
- Instructions for return shipping.
- All troubleshooting notes and comments on tests performed, and all problem-related conditions.

**Note:** Before calling for assistance, take a few minutes to read all parts of the manual that may be relevant to the problem. Also, please review the troubleshooting material.

You can reach IOtech by one of the following means:

- **Phone:** (440) 439-4091
- **Fax:** (440) 439-4093
- **E-mail** Product Information/Sales: sales@iotech.com
- **E-mail** Technical Support/Applications Department: productsupport@iotech.com
- **Internet:** www.iotech.com
- **Mail:** IOtech ● 25971 Cannon Road ● Cleveland, Ohio 44146-1833

All equipment returned to the manufacturer must have an RMA (Return Material Authorization) number. You can obtain an RMA number from our Applications Department. When returning the equipment, use the original shipping container (or equivalent) to prevent damage. Put the RMA number on your shipping label to ensure that your shipment will be handled properly. After receiving your equipment, we will fax a confirmation form that summarizes the charges (if applicable) and expected return date.
Specifications – IOtech 672u

Section 7.b, Specifications, Data Plots, contains a great deal of information in the form of plotted data. References to the plots appear in this section (7.a) when applicable.

General Specifications

Environment:
- Operating Temperature: -40°C to 50°C (see note)
- Humidity: 0° to 95% RH, non-condensing
- Vibration: IEC 60068-2-64
- Shock: IEC 60068-2-27
- Ingress: IP 40

Power Supply:
- Maximum Power Draw: 9W
- Required Supply Voltage: 6.0 to 16 VDC
- Supply Current: 1.5 amp max
- Power Jack: Barrel Type: 5.5 mm O.D.; 2.5 mm I.D.

PC Communication:
- USB 2.0

Dimensions:
- 10.9” W x 6.685” D x 2.25”H
- (276.9mm W x 169.8mm D x 57.2mm H)
- Weight: 3.7 lbs. (1.68 kg)
- Warm-up: 10 minutes to rated specifications

Analog Specifications

Analog Vibration Measurements
- ADC converter resolution: 24 bits
- ADC converter type: Delta-sigma
- Sample rates: up to 105,468 samples per second
- Sample rate accuracy: ±50ppm
- Channels: 20 input channels
- Input connector: 1 BNC per channel
- Input impedance:
  - High to ground: 800kΩ || 120 pF
  - Low to ground: 1kΩ
  - High to low: 801kΩ
- Input coupling: DC, AC, or AC + IEPE; software programmable per channel basis
- High-pass filter (AC coupling cutoff): 0.1Hz
- Input range: ±40V peak
- Input protection: BNC Shell to BNC Center: ±60V Max without damage
  - BNC Shell to Earth Ground: ±8V Max without damage
- Over-range indication: Software
- Low-pass filter (software programmable per channel)

Specifications are subject to change without notice.

**Type:** Anti-Aliasing hardware 3-pole 360kHz, Software selectable FIR filter (automatically selected by software on a per analysis rate basis).

![Figure 4. Measurement Antialiasing Filter Performance](image)

Any unwanted signals above 27MHz are lost in the noise floor of a 64k FFT.

**Amplitude accuracy:**
- AC at 1kHz: ±0.1dB typ ±0.15dB max
- DC: ±(0.2% of reading + 15mV)

**Amplitude -3dB:** 0.49 x sample rate

**Amplitude flatness:** ±0.05 dB typ ±0.10dB max DC to 20kHz

![Figure 8. Analog Measurement Flatness](image)

**Total harmonic distortion:** -100dB typical 1kHz, -97dB typical 10kHz

![Figure 7. Measurement THD+N](image)

**SFDR including harmonics:** 108dB typical DC to 50kHz

**SFDR (@-60dB):** 128dB typical DC to 50kHz

![Figure 9. SFDR](image)

**Channel-to-channel crosstalk:** < -100dB at 1kHz

![Figure 10. Channel-to-Channel Cross Talk](image)

**Channel-to-channel phase matching:**
- <0.06° / kHz + 0.1°

![Figure 11. Phase-Matching vs. Frequency, AC-Coupled](image)

**Common mode rejection ratio:**
- -56dB typ; -41dB max, at 1kHz

![Figure 12. Typical CMRR](image)

**Wideband noise:**

<table>
<thead>
<tr>
<th>Analysis Frequency (Hz)</th>
<th>Typical Noise* (µV rms)</th>
</tr>
</thead>
<tbody>
<tr>
<td>20</td>
<td>11</td>
</tr>
<tr>
<td>50</td>
<td>15</td>
</tr>
<tr>
<td>100</td>
<td>20</td>
</tr>
<tr>
<td>200</td>
<td>26</td>
</tr>
<tr>
<td>500</td>
<td>37</td>
</tr>
<tr>
<td>1000</td>
<td>48</td>
</tr>
<tr>
<td>2000</td>
<td>62</td>
</tr>
<tr>
<td>5000</td>
<td>89</td>
</tr>
<tr>
<td>10000</td>
<td>116</td>
</tr>
<tr>
<td>20000</td>
<td>151</td>
</tr>
<tr>
<td>40000</td>
<td>197</td>
</tr>
</tbody>
</table>

*Maximum noise @ ≤50°C = 1.4x where x is the typical value given in the above table.
IEPE bias source: Current: 4.0mA, 22V compliance (on/off software programmable per channel)
Impedance: >255kΩ
IEPE fault detection thresholds: <1V (short), >20V (open)
IEPE fault indication: Software indicator, per channel

Calibration Note: Factory calibration of 672u was conducted with the unit in its standard operating upright horizontal position, with the chassis cover clear of other devices and objects.

Tachometer Inputs Any analog input channel may be used as a tachometer input.

Digital I/O Lines

Note: To make use of Digital I/O, eZ-TOMAS or eZ-NDT software must be running in the host PC.

Channels: 8 Digital I/O, programmable as inputs or outputs on a line by line basis
Ports: 1 x 8-bit, Each bit is programmable as input or output
Power-up mode: Inputs pulled low
Connector: DB-9 female (figure)
Input Modes: 2 programmable input modes: (1) asynchronous, under program control at any time relative to analog scanning; (2) synchronous with analog scanning

Input Protection: -0.6V and +5.6V

Input Levels:
  Low: 0 to +0.8V
  High: +2.0V to +5.0V

Input pull-down resistor: 10kΩ
Synchronous Sampling: 105,468Hz, maximum
Output voltage range: 0 to +3.3V, may be pulled up to +5V
Output resistance: 100Ω
Output Levels:
  Low: < 0.8V
  High: >3.0V with no load

Note: A Digital I/O example is located in section 7.b.
See Figure 13. Digital I/O I-V Curve

Output timing: Outputs are always written asynchronously.
Fig. 1  Measurement High Pass Filter Response .......................... 1
Fig. 2  Measurement Delay vs. Frequency, DC-Coupled ........ 2
Fig. 3  Measurement Delay vs. Frequency, AC-Coupled ........ 2
Fig. 4  Antialiasing Attenuation ........................................... 3
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Fig. 6  High Frequency Artifacts .......................................... 4
Fig. 7  Measurement THD+N ................................................... 4
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Fig. 10 Channel-to-Channel Crosstalk ................................. 6
Fig. 11 Phase-Matching vs. Frequency, AC-Coupled .......... 6
Fig. 12 Typical CMRR ....................................................... 7
Fig. 13 Digital I/O I-V Curve ................................................. 7
Fig. 2  Measurement Delay vs Frequency, DC-Coupled

Fig. 3  Measurement Delay vs Frequency AC-Coupled
Fig. 4  Antialiasing Attenuation

Sample Rate = 26368 samples per second

Fig. 5  Antialiasing Filter & Analog Input Circuit Response
Specifications are subject to change without notice.

**Fig. 6** High Frequency Artifacts

![Graph showing high frequency artifacts with Attenuation (dBFS) on the y-axis and Frequency (kHz) on the x-axis.](image)

**Fig. 7** Measurement THD+N

![Graph showing THD+N (dB) with Frequency on the x-axis and THD+N (dB) on the y-axis.](image)
Fig. 8  Analog Measurement Flatness (Measurement Accuracy)

Full-Scale is +29dBV;  Input is -30dBV

Fig. 9  SFDR

Full-Scale is +29dBV;  Input is -30dBV
Specifications are subject to change without notice.

Fig. 10  Channel-to-Channel Crosstalk

![Channel-to-Channel Crosstalk Graph](image)

Fig. 11  Phase Matching vs Frequency, AC-Coupled

![Phase Matching vs Frequency Graph](image)

Legend Format (aggressor - victim)

Comparison of phase differences among five channels of a representative unit.
Fig. 12  Typical CMRR

CMRR (dB)  Common Mode Voltage = 6V RMS

-120  -100  -80  -60  -40  -20  0  20  40  60  80  100  120

Frequency

Thin line & hollow symbol = DC coupled
Thick line solid symbol = AC coupled

Fig. 13  Digital I/O I-V Curve

Current (mA)  Volts

0  5  10  15

Digital Output Low

Digital Input

Digital Output High
Appendix A – Changing the Device Name

If you need to find the name of your device, and in fact, even want to change it, you can.

To find the device name, navigate from the Windows Desktop to the Device Manager. The navigation path is:

Start
→ Settings
→ Control Panel
→ System
→ Hardware (Tab)
→ Device Manager
→ DaqX PnP Devices

You will see the device listed as 672u.

You can now change the device name from the 672u default to a “friendly” name.

1. **Right-click** on the device name (preceding figure). This opens its properties dialog box.
2. Click on the Properties tab (following figure).
3. Enter the desired name in the “FriendlyName” text field.
4. Click **OK**.

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